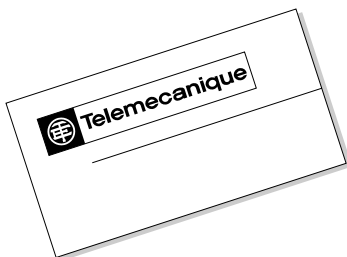


GV2 / GV3 Manual Starters and AK5 Panel Busbar System

File 2520



CATALOG CONTENTS	GV2	GV3	AK5
Product Description	2-3	2-3	38-39
Product Selection	4	4	45-46
Accessories Selection	6-11	28	-
Application Information	5, 49-50	50	42-43
Specifications	16-27	31-37	40-41
Wiring Diagrams	15	30	-

Introduction

The GV manual starter and protector provides manual isolation, manual motor control, and overcurrent protection in one compact unit. Square D offers three different products that make up the GV product family - GV2M, GV2P, and GV3M. These devices are UL Listed as Manual Motor Controllers.

The GV2M is the basic starter designed to control motors with full load currents up to 32 A. The GV2P is a high performance starter that offers a high withstand rating and visible trip indication. The GV3M starter is used on large motors with full load currents up to 63 A.

The GV manual starters and protectors are also UL Listed for group installation applications. See page 5 for maximum fuse or circuit breaker ratings when used in group installations.

In many European applications, the GV devices are used as circuit breakers because they meet the requirements of IEC 947-2 for circuit breakers. However, the GV starter does not meet North American circuit breaker standards such as UL or CSA.

Standard Features

The GV family offers such standard features as:

- Class 10, ambient compensated overload relay
- Single phase sensitivity
- Instantaneous magnetic trip
- Test trip mechanism
- Provision for padlocking in the OFF position
- Fingersafe terminals
- Captive +/- screws with screw driver guide
- North American and European terminal markings





GV2M
0.1 to 32 A
Up to 20 hp @ 460 V
10 kA withstand @ 480 V
Push Button Operator



GV2P
0.1 to 25 A
Up to 15 hp @ 460 V
50 kA withstand @ 480 V
Rotary Handle Operator
Visible Trip Indication



GV3M
1 to 63 A
Up to 40 hp @ 460 V
50 kA withstand @ 480 V
Push Button Operator

Type of protection	Thermal-magnetic		
Mounting	<ul style="list-style-type: none"> ● Clip-on mounting on 35 mm DIN rail. Unclips without using a tool. ● Panel mount with metal adapter plate. 	<ul style="list-style-type: none"> ● Clip-on mounting on 35 mm DIN rail. Unclips without using a tool. ● Panel mount directly. 	<ul style="list-style-type: none"> ● Clip-on mounting on 35 mm DIN rail. Unclips without using a tool. ● Panel mount directly.
Connection	Use a cross-head screwdriver; captive screws. Same screwdriver used for connections on GV2 starters and their add-on blocks.		
Marking	By marker holder supplied with each unit.		
Tripping test	By means of a fine-blade screwdriver on front face of product.		
Signalling on front face	<ul style="list-style-type: none"> ● Of ON or OFF state 	<ul style="list-style-type: none"> ● Of ON or OFF state ● Of tripping by overload, short circuit, undervoltage or shunt trip. ● Of tripping by short circuit. 	<ul style="list-style-type: none"> ● Of ON or OFF state
● By the manual control device			
● By mechanical flag indicator			
Padlocking	In the OFF position, with padlock, using the system incorporated in the manual control device.		
Tamper-proof current dial	—	Of the thermal current setting dial, by transparent cover which can be sealed.	—
Accessories	<p>Mounted on the front of the product:</p> <ul style="list-style-type: none"> - Either N/C or N/O, N/O + N/O or N/O + N/C instantaneous contact blocks which do not increase the width of the product. <p>Side-mounting, accessories snap onto the starters, without the use of tools.</p> <ul style="list-style-type: none"> ● On the left-hand side, contact blocks which provide the following information: <ul style="list-style-type: none"> - N/O + N/O or N/O + N/C Start-Stop contacts, - N/O or N/C trip signalling contact, incorporating a mechanical flag indicator, and N/O or N/C Start-Stop contact, - C/O magnetic trip signalling contact, associated with a mechanical flag indicator, used for reset. ● On the right-hand side: <ul style="list-style-type: none"> - shunt trip or undervoltage trip. 		
	<ul style="list-style-type: none"> - Combination block for use with K contactor. - Bus bars and connectors 	<ul style="list-style-type: none"> - For GV2P, visible isolation block which mounts on the incoming terminals of the device - Door interlock mechanism. 	



GV2 and GV3 Manual Starters Selection



Thermal Setting (A)	Maximum Horsepower Ratings						GV2M Pushbutton Catalog Number	GV2P Rotary Handle Catalog Number	
	Single Phase		Three Phase						
	115 V HP	230 V HP	200 V HP	230 V HP	460 V HP	575 V HP			
0.11-0.16	-	-	-	-	-	-	GV2M01	GV2P01	See pages 6-11 for GV2 accessories and enclosures.
0.016-0.25	-	-	-	-	-	-	GV2M02	GV2P02	
0.25-0.40	-	-	-	-	-	-	GV2M03	GV2P03	
0.40-0.63	-	-	-	-	-	-	GV2M04	GV2P04	
0.63-1	-	-	-	-	1/2	1/2	GV2M05	GV2P05	
1-1.6	-	1/10	-	-	3/4	1	GV2M06	GV2P06	
1.6-2.5	-	1/6	1/2	1/2	1	1-1/2	GV2M07	GV2P07	
2.5-4	1/8	1/3	3/4	1	2	3	GV2M08	GV2P08	
4-6.3	1/4	1/2	1-1/2	1-1/2	3	5	GV2M10	GV2P10	
6-10	1/2	1-1/2	2	3	5	7-1/2	GV2M14	GV2P14	
9-14	3/4	2	3	3	10	10	GV2M16	GV2P16	
13-18	1	3	5	5	10	15	GV2M20	GV2P20	
17-23	1-1/2	3	5	7-1/2	15	20	GV2M21	GV2P21	
20-25	2	3	5	7-1/2	15	20	GV2M22	GV2P22	
24-32	2	5	10	10	20	30	GV2M32		
1-1.6	-	1/10	-	-	3/4	1	GV3M06		See page 28 for GV3 accessories and enclosures.
1.6-2.5	-	1/16	1/2	1/2	1	1-1/2	GV3M07		
2.5-4	1/8	1/3	3/4	1	2	3	GV3M08		
4-6	1/4	1/2	1-1/2	1-1/2	3	-	GV3M10		
6-10	1/2	1-1/2	2	3	5	7-1/2	GV3M14		
10-16	1	2	3	5	10	10	GV3M20		
16-25	2	3	5	7-1/2	15	20	GV3M25		
25-40	3	7-1/2	10	10	30	30	GV3M40		
40-63	5	10	20	20	40	60	GV3M63		



GV2M



GV2P



GV3M



File E164864
CCN NLRV



File LR 81630
Class 3211 05



Group Motor Installations

The GV2/GV3 devices are UL 508 listed, Manual Motor Controllers for use in group installations. If each motor in the grouping is controlled by a GV2/GV3 device, only one branch circuit protective device (circuit breaker or fusing) is necessary for the entire group per NEC 430-53c, provided that:

- The controller is UL listed for group installation
- The overload device is UL listed for group installation

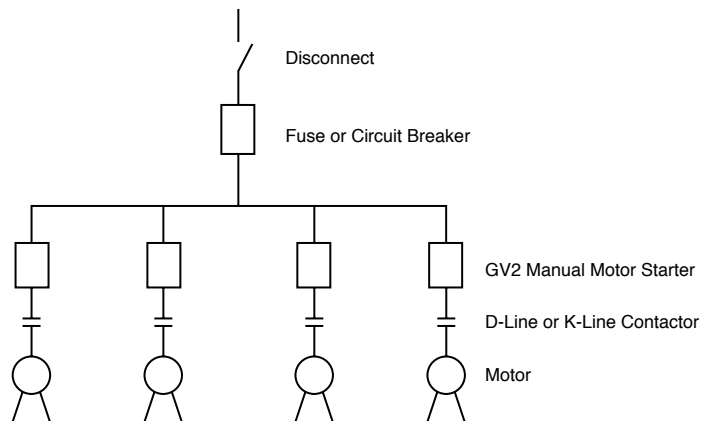
Refer to the table below to determine the maximum RMS short circuit current capacity for the GV2/GV3. The GV1L3 current limiter module may be used to increase the maximum RMS short circuit values for the GV2M14-M22.

The Maximum RMS short circuit current rating for the complete group installation is determined by the individual GV device with the lowest RMS short circuit value.

For example: a group installation uses a GV2M08, GV2M16 and GV2M22. The respective maximum RMS short circuit values @ 480 V, without the use of a GV1L3 current limiter module, are: 50 kA, 25 kA and 10 kA. Therefore, the group installation has a maximum RMS short circuit value of 10 kA.

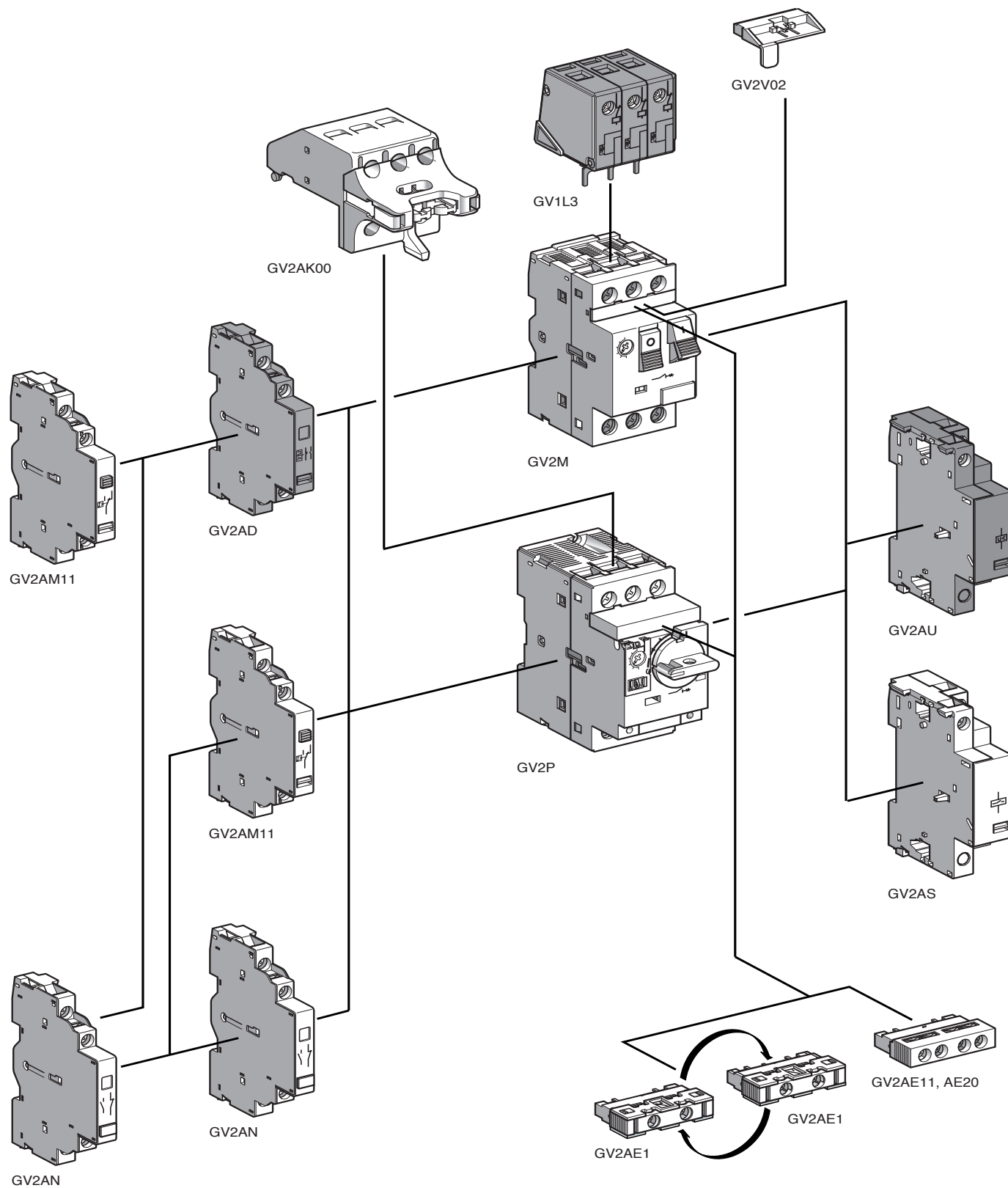
Maximum RMS Short Circuit Current

Current Range	GV2	Max RMS, kA		w/GV1L3 Current Limiter		GV2	Max RMS, kA		GV3	Max RMS, kA	
		480 V	600 V	480 V	600 V		480 V	600 V		480 V	600 V
0.1-0.16	M01	50	30			P01	50	30			
0.16-0.25	M02	50	30			P02	50	30			
0.25-0.40	M03	50	30			P03	50	30			
0.40-0.63	M04	50	30			P04	50	30			
0.63-1.0	M05	50	30			P05	50	30			
1.0-1.6	M06	50	30			P06	50	30	M06	50	23
1.6-2.5	M07	50	30			P07	50	30	M07	50	23
2.5-4.0	M08	50	30			P08	50	30	M08	50	23
4.0-6.3	M10	50	30			P10	50	30	M10	50	23
6-10	M14	30	30	50		P14	50	30	M14	50	23
9-14	M16	25	10	50	30	P16	50	18			
10-16									M20	50	23
13-18	M20	25	10	50	30	P20	50	18			
16-25									M25	50	23
17-23	M21	10	10	50	30	P21	50	18			
20-25	M22	10	10	50	30	P22	50	18			
24-32	M32	10	10	50	30						
25-40									M40	50	10
40-63									M63	50	10



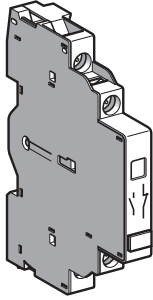
Typical Group Motor Installation



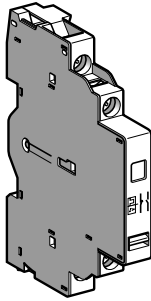




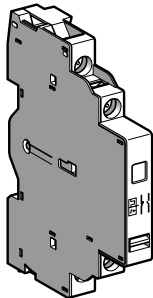
GV2AE11



GV2AN11



GV2AD1010



GV2AU

Auxiliary contact blocks

Description	Mounting Location	Max. No. of blocks	Contact Types	Sold in lots of	Catalog Number
Instantaneous auxiliary contacts	Front (3)	1	N/O OR N/C (1)	10	GV2AE1
			N/O + N/C	10	GV2AE11
			N/O + N/O	10	GV2AE20
	Left Hand Side	2	N/O + N/C	1	GV2AN11
			N/O + N/O	1	GV2AN20
Fault signalling contact + instantaneous auxiliary contact	Left Hand Side (2)	1	N/O (fault) + N/O	1	GV2AD1010
			N/O (fault) + N/C	1	GV2AD1001
			N/C (fault) + N/O	1	GV2AD0110
			N/C (fault) + N/C	1	GV2AD0101
Short circuit signalling contact	Left Hand Side	1	SPDT	1	GV2AM11

Voltage trips

Description	Mounting Location	Max. No. of blocks	Voltage	Frequency	Catalog Number
Undervoltage trip	Right Hand Side	1	110-115 V	50 Hz	GV2AU115
				60 Hz	GV2AU116
			220-240 V	50 Hz	GV2AU225
				60 Hz	GV2AU226
			380-400 V	50 Hz	GV2AU385
				60 Hz	GV2AU386
			415-440 V	50 Hz	GV2AU415
				60 Hz	GV2AU385
			500 V	50 Hz	GV2AU505
				60 Hz	GV2AU505
Shunt trip	Right Side	1	110-115 V	50 Hz	GV2AS115
				60 Hz	GV2AS116
			220-240 V	50 Hz	GV2AS225
				60 Hz	GV2AS226
			380-400 V	50 Hz	GV2AS385
				60 Hz	GV2AS386
			415-440 V	50 Hz	GV2AS415
				60 Hz	GV2AS385
			500 V	50 Hz	GV2AS505
				60 Hz	GV2AS606

Add-on contact blocks

Description	Mounting Location	Max. No. of blocks	Sold in lots of	Catalog Number
Visible isolation block, 3-pole on incoming side of GV2P	Front (3)	1	1	GV2AK00
100 kA limiter	Top	1	1	GV1L3

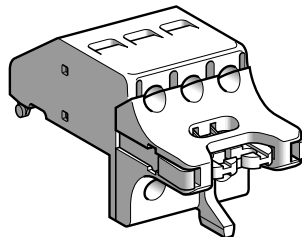
Sealing kit

For GV2M	Front	–	10	GV2V02
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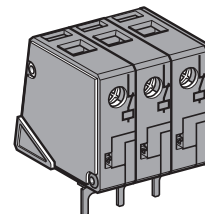
(1) Choice of N/C or N/O contact operation depending on which way the reversible block is mounted.

(2) The **GV2AD** is always mounted next to the manual starter.

(3) Can mount either a **GV2AE** contact block or a **GV2AK00** visible isolation block on **GV2P**.



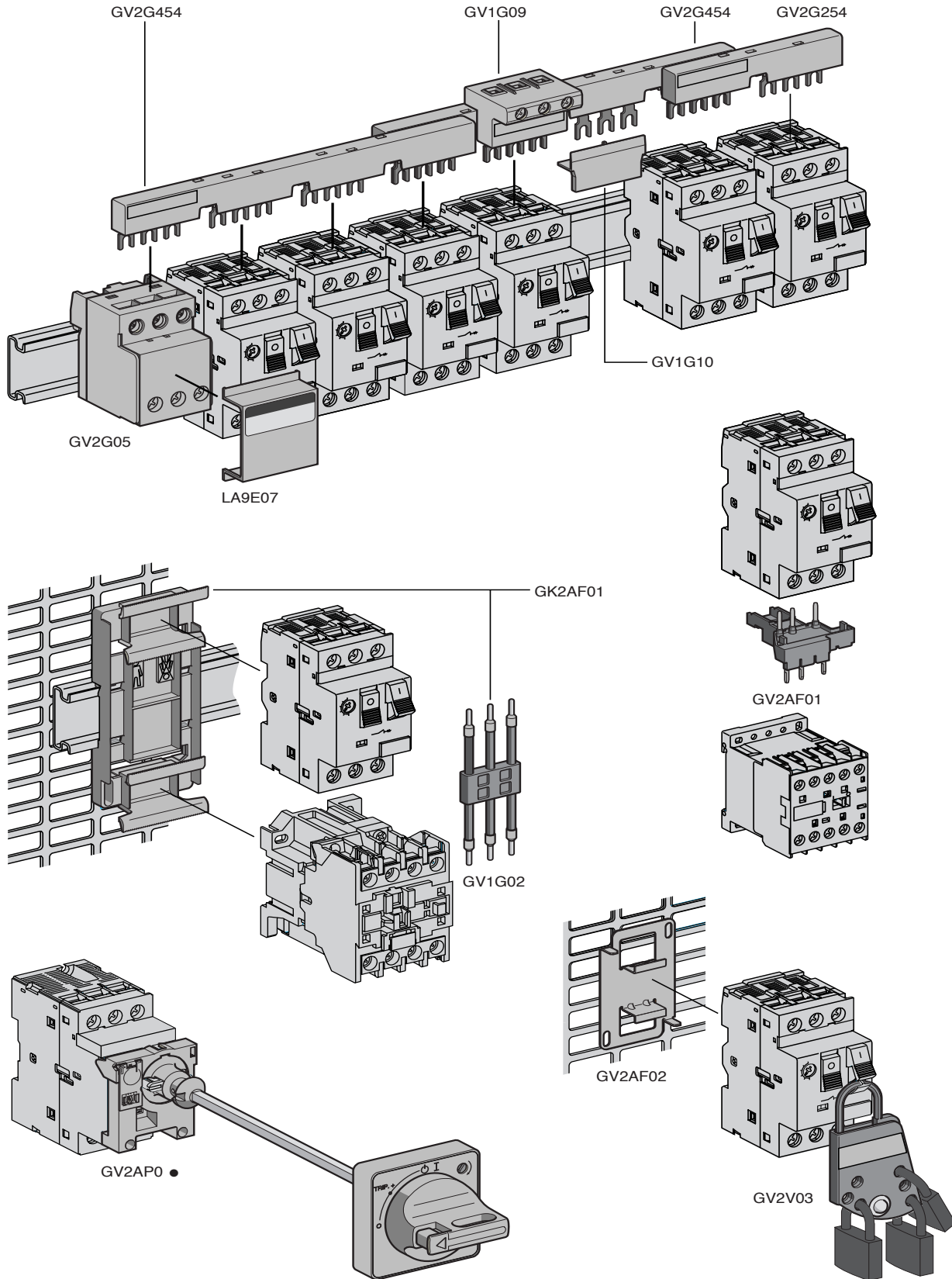
GV2AK00

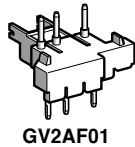


GV1L3

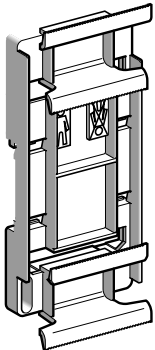


GV2 Manual Starters Accessories Selection

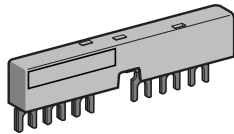




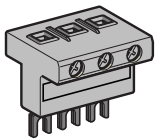
GV2AF01



GK2AF01



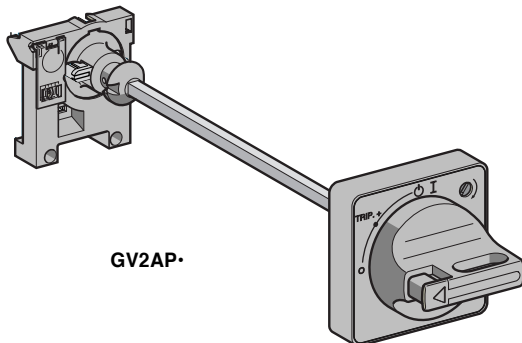
GV2G254



GV1G09



GV1G02



GV2AP

Mounting accessories

Description	Application	Sold in lots of	Catalog Number
Motor starter adaptor plate	With 3-pole connection for mounting of a GV2 and an LC1 D09 to D25 contactor	1	GK2AF01
Adaptor plate 7.5 mm height	For screw mounting of a GV2M	10	GV2AF02
Compensation plate	To allow GV2M and GV2P to be mounted on a common busbar	10	GV1F03
Combination block	Between GV2M and LC1K or LP1K contactor	10	GV2AF01

Wiring accessories

Description	Number of GVs to be mounted	Number of Side Mounted Auxiliary Blocks on each GV starter	Busbar Pitch (mm)	Sold in lots of	Catalog Number
Sets of 3-pole, 63 A busbars	2	none	45	1	GV2G245
		1 GV2AN, AM, AD	54	1	GV2G254
		1 or 2 GV2AN, AM, AD; or 1 GV2AS, AU	72	1	GV2G272
		1 GV2AN, AM, AD	54	1	GV2G354
		None	45	1	GV2G445
3	1	1 GV2AN, AM, AD	54	1	GV2G354
		None	45	1	GV2G445
4	1	1 GV2AN, AM, AD	54	1	GV2G454
		1 or 2 GV2AN, AM, AD; or 1 GV2AS, AU	72	1	GV2G472
5	1	1 GV2AN, AM, AD	54	1	GV2G554

Description	Application	Sold in lots of	Catalog Number	
Protective end cover	For unused busbar outlets	5	GV1G10	
Terminal blocks for supply to one or more GV2G0 busbar sets	Connection from the top	1	GV1G09	
	Connection from bottom can be fitted with a GV1L3 current limiter	1	GV2G05	
Cover for terminal block	For mounting in modular panels	10	LA9E07	
Flexible 3-pole connector	For connecting a GV2 to an LC1D09 to D25 contactor (AC coil)	Distance between mounting rails 3.9-4.7 in 100-120 mm	10	GV1G02
Flexible 3-pole connector	For connecting a GV2 to a LP1D09 to D25 contactor (DC coil)	100-120 mm	10	GV1REQ3369
Clip-in marker holders (supplied with each motor starter)	For GV2M (0.31 x 0.67 in) (8 x 17 mm)	100	LA9D90	
	For GV2P (0.31 x 0.87 in) (8 x 22 mm)	100	LA9D92	

Padlockable external operator

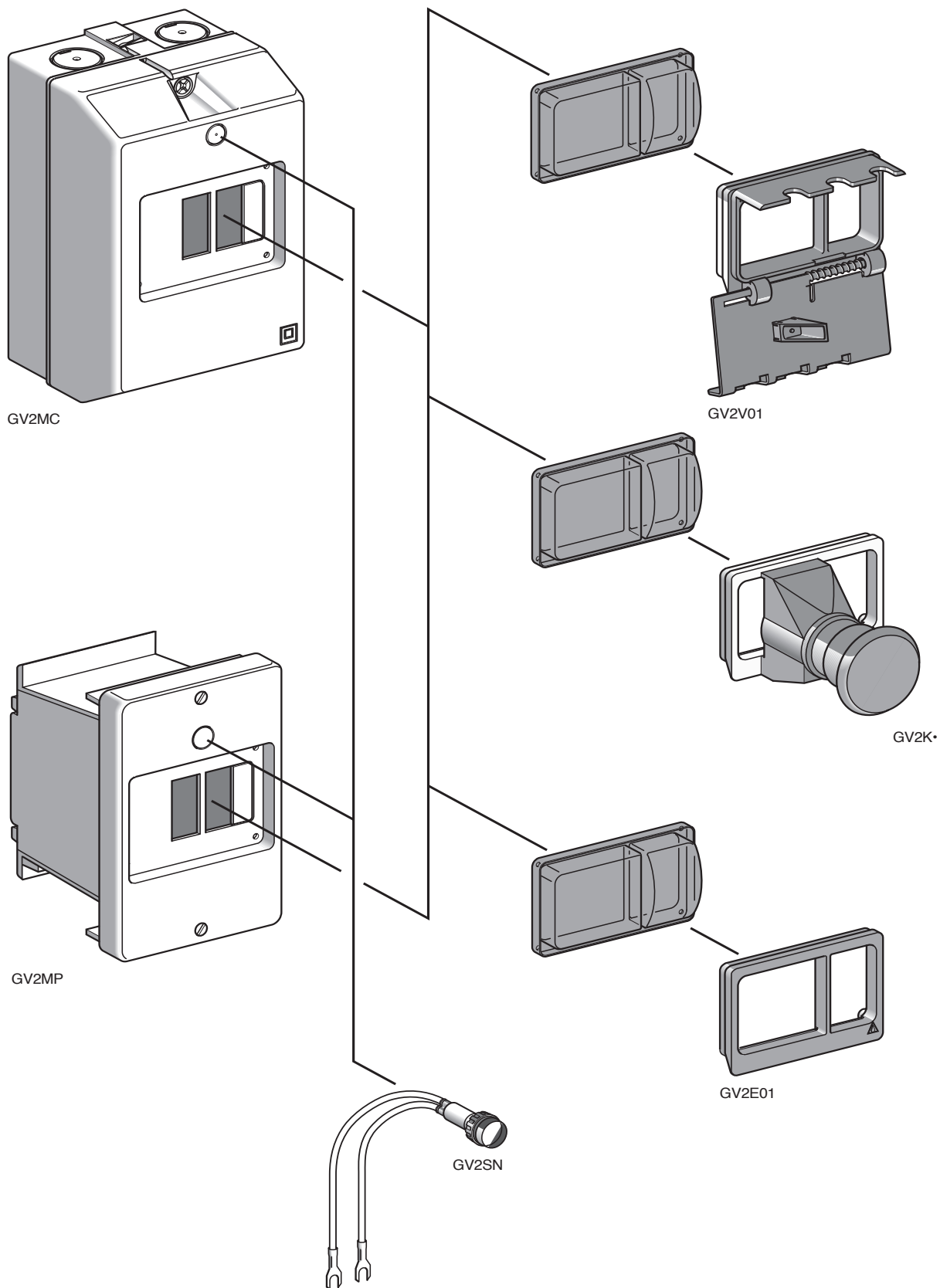
Description	Application	Catalog Number
For GV2P (6.0 to 11.4 in) (150 to 290 mm)	Black handle, blue legend plate	GV2AP01
	Red handle, yellow legend plate	GV2AP02

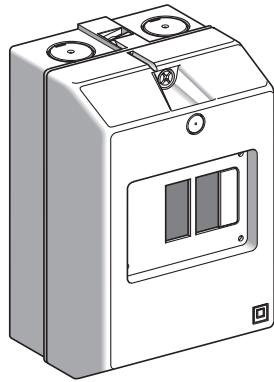
Padlocking device

For all GV2 devices	6 padlocks, Ø 6 mm shank max. (padlock not supplied)	GV2V03
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GV2 Manual Starters Enclosure Selection



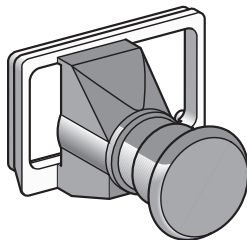
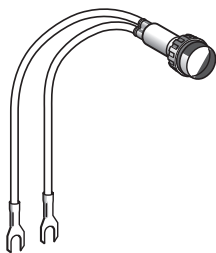

GV2MC•
GV2M enclosures

Application	Type	Degree of protection of enclosure	Catalog Number
For GV2M manual starters	Surface	IP 41	GV2MC01
and protectors with or without accessories (maximum of 1 accessory on right and left for GV2MC and GV2MP01 or MP02, 1 accessory only on right for GV2MP03 and GV2MP04)	mounting, double insulated with protective cover. Sealable cover.	IP 55	GV2MC02
	Flush	IP 41 (full size) mounting	GV2MP01
	with protective cover.	IP 41 (reduced size)	GV2MP03
		IP 55 (full size)	GV2MP02
		IP 55 (reduced size)	GV2MP04

Front plate

Application	Degree of protection of enclosure	Sold in lots of	Catalog Number	
Padlocking device (1) for GV2M operator (padlocking is only possible in the "O" position)		1	GV2V01	
Mushroom head "stop" pushbutton (1) Ø 40 mm, red	Spring return	1	GV2K011	
	Latching	Key release (key #455)	GV2K021	
		Turn to release	GV2K031	
	Latching/Padlockable	Turn to release	GV2K04	
Sealing kit	For enclosures and front plate	IP 55	GV2E01	
		IP 55 for temperature < + 5 °C	GV2E02	
Neutral link		10	GV2N01	
Description	Voltage	Color	Sold in lots of	Catalog Number
Neon indicator light	110	Green	10	GV2SN13
		Red	10	GV2SN14
		Orange	10	GV2SN15
		Clear	10	GV2SN17
	220/240	Green	10	GV2SN23
		Red	10	GV2SN24
		Orange	10	GV2SN25
		Clear	10	GV2SN27
	380/440	Green	10	GV2SN33
		Red	10	GV2SN34
		Orange	10	GV2SN35
		Clear	10	GV2SN37

(1) Supplied with IP 55 sealing kit.

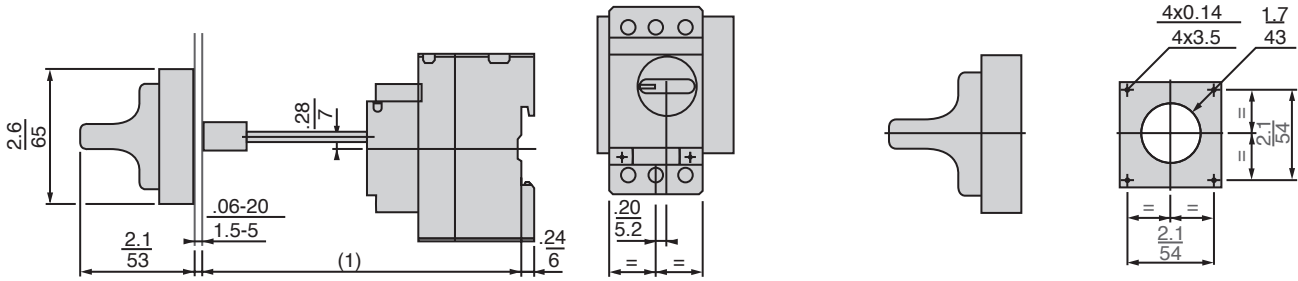

GV2K•

GV2SN•

Mounting Dimensions

Dimensions **Inches**
MM

Mounting of external operator GV2AP01 or GV2AP02

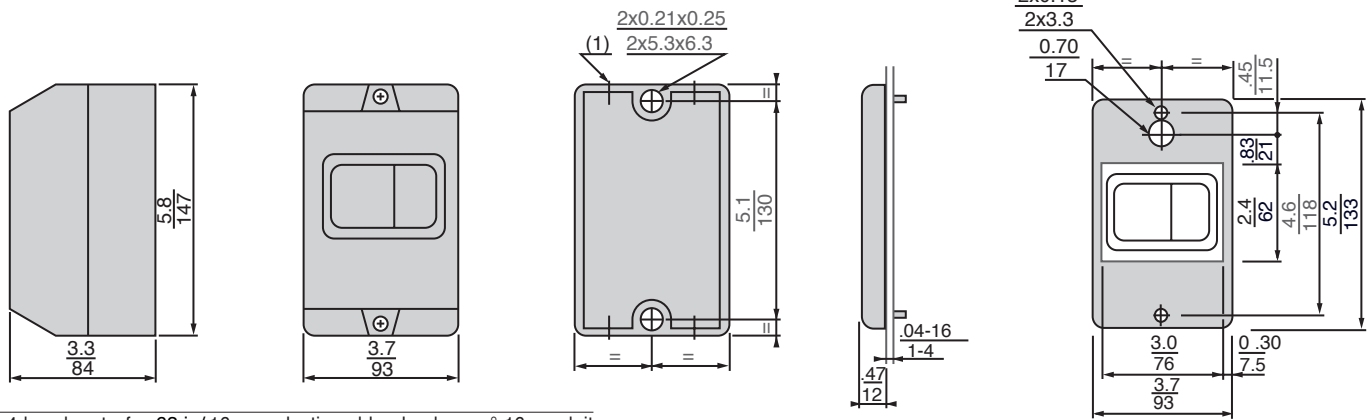
Door cut-out



(1) 135mm min, 284mm max with operating rod uncut,
88 with operating rod cut.

Surface mounting enclosure GV2MC0-

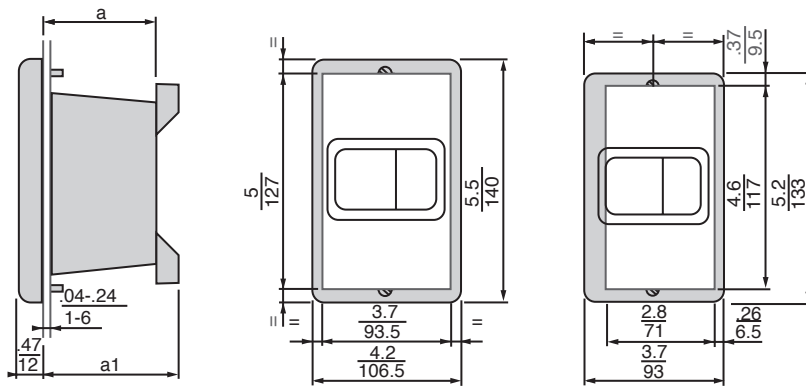
Front plate GV2CP21



(1) 4 knock-outs for .63 in/ 16 mm plastic cable glands or n° 16 conduit

Flush mounting enclosure GV2MP0- (bracket cut-out dimensions)

GV2MP0- GV2MP01, MP02 GV2MP03, MP04



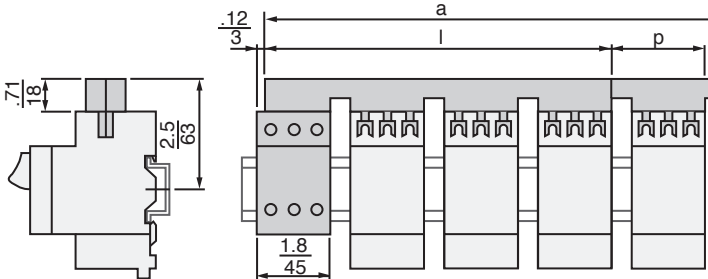
GV2	a	a1
MP01, MP02	2.8 in(71 mm)	-
MP03, MP04	2.8 in(71 mm)	3.4 in(86 mm)



Mounting Dimensions

Dimensions **Inches**
MM

Sets of busbars **GV2G445, GV2G454, GV2G472** with terminal block **GV2G05**

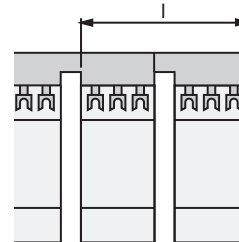
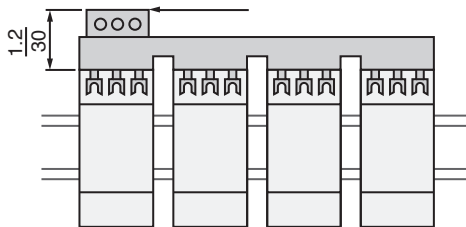


	l	p
GV2G454 (0.16 x 2.1 in/4 x 54 mm)	8.1 in(206 mm)	2.1 in(54 mm)
GV2G445 (0.16 x 1.8 in/4 x 45 mm)	7.0 in(179 mm)	1.8 in(45 mm)
GV2G472 (0.16 x 1.8 in/4 x 45 mm)	10.2 in(260 mm)	2.8 in(72 mm)

	a			
No. of taps	5	6	7	8
GV2G454	10.2 in(260 mm)	12.4 in(314 mm)	14.5 in(368 mm)	16.6 in(422 mm)
GV2G445	8.8 in(224 mm)	10.6 in(269 mm)	12.4 in(314 mm)	14.1 in(359 mm)
GV2G472	13.1 in(332 mm)	15.9 in(404 mm)	18.7 in(476 mm)	21.6 in(548 mm)

Sets of busbars
with terminal block **GV1G09**

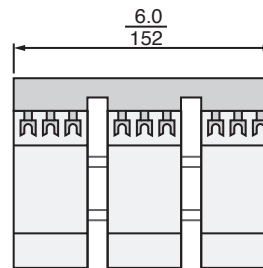
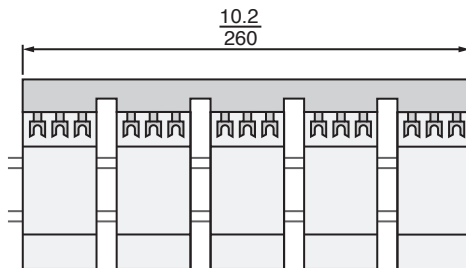
Sets of busbars **GV2G245, GV2G254, GV2G272**



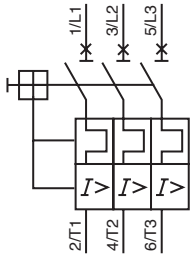
	l
GV2G254 (0.08 x 2.1 in/2 x 54 mm)	3.9 in(98 mm)
GV2G245 (0.08 x 1.8 in/2 x 45 mm)	3.5 in(89 mm)
GV2G272 (0.08 x 2.8 in/2 x 72 mm)	4.6 in(116 mm)

Set of busbars **GV2G554**

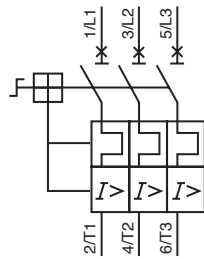
Set of busbars **GV2G354**



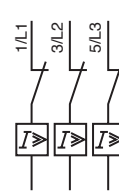
GV2M



GV2P

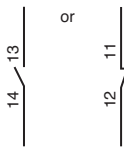


Current limiter GV1L3

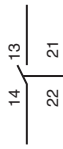


**Front mounting add-on contact blocks
Instantaneous auxiliary contacts**

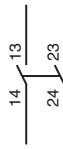
GV2AE1



GV2AE11

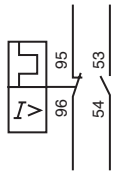


GV2AE20

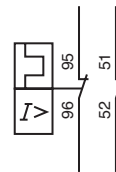


**Side mounting add-on contact blocks
Instantaneous auxiliary contacts and fault signalling contacts**

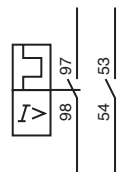
GV2AD0110



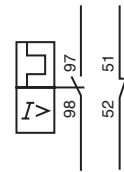
GV2AD0101



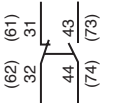
GV2AD1010



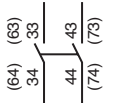
GV2AD1001



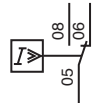
**Instantaneous auxiliary contacts
GV2AN11**



GV2AN20



**Short-circuit signalling contacts
GV2AM11**



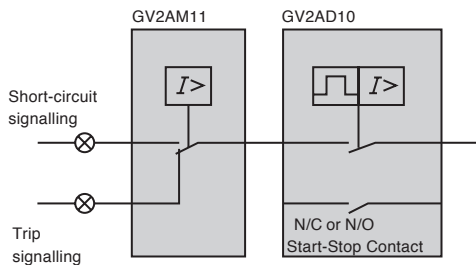
**Voltage trips
GV2AU**




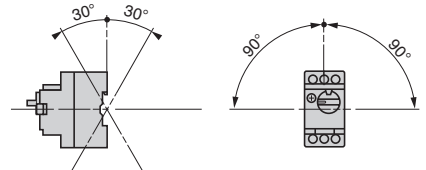
GV2AS



**Use of fault signalling contact and
short-circuit signalling contact**



Environment

Type		GV2M	GV2P		
Conforming to standards		IEC 947-1, 947-2, 947-4-1, EN 60204, BS 4752, BS 4941, UL 508, CSA C22.2 No. 14, NF C 63-650, NF C63-120, 79-130, VDE 0113, 0660.			
Product approvals		DEMKO, NEMKO, SEMKO, CSA, UL, BV, GL, LROS, DNV, PTB	CSA, UL, PTB		
UL File Number		File E164864, CCN NLRV			
CSA File Number		File LR 81630, Class 3211 05			
Protective treatment		Pending: CEBEC, ECU, KEMA-KEUR, MEEI, ÖVE "TH"	Pending : ECU, ÖVE "TH"		
Degree of protection conforming to IEC 529		In enclosure GV2M01 : IP 41 In enclosure GV2M02 : IP 55	–		
Shock resistance conforming to IEC 68-2-27		30 g	30 g		
Vibration resistance conforming to IEC 68-2-6		5 g (5 to 150 Hz)	5 g (5 to 150 Hz)		
Ambient air temperature - storage		-40 to +176 °F(-40 to + 80 °C)	-40 to +176 °F(-40 to + 80 °C)		
- operation		-4 to +140 °F(-20 to + 60 °C)	-4 to +140 °F(-20 to + 60 °C)		
Temperature compensation		-4 to +140 °F(-20 to + 60 °C)	-4 to +140 °F(-20 to + 60 °C)		
Flame resistance conforming to IEC 695-2-1		1760 °F(960 °C)	1760 °F(960 °C)		
Maximum operating altitude		6562 ft(2000 m)	6562 ft(2000 m)		
Operating positions in relation to normal vertical mounting position					
Wiring Number of conductors and cross sectional area (c.s.a.)		Max	Min	Max	Min
Solid cable		2-#8 AWG(2-6 mm ²)	2-#16 AWG(2-1 mm ²)	2-#8 AWG(2-6 mm ²)	2-#16 AWG(2-1 mm ²)
Flexible cable without cable end		2-#8 AWG(2-6 mm ²)	2-#14 AWG(2-1.5 mm ²)	2-#8 AWG(2-6 mm ²)	2-#14 AWG(2-1.5 mm ²)
Flexible cable with cable end		2-#10 AWG(2-4 mm ²)	2-#16 AWG(2-1 mm ²)	2-#10 AWG(2-4 mm ²)	2-#16 AWG(2-1 mm ²)
Suitable for isolation conforming to IEC 947-1 § 7-1-6		Yes		Yes	
Tightening torque		15 lb-in(1.7 N·m)		15 lb-in(1.7 N·m)	
Resistance to mechanical impact		0.5 J		0.5 J	
Sensitivity to phase failure		Enclosed : 6		–	
		Yes, conforming to IEC 947-4-1, paragraph 7-2-1-5-2			



Characteristics

Type		GV2M	GV2P
Utilization category conforming to IEC 947-2		A	A
	conforming to IEC 947-4-1	AC-3	AC-3
Rated operational voltage (Ue) conforming to IEC 947-2	V	690	690
Rated insulation voltage (Ui) conforming to IEC 947-2	V	690	690
	conforming to CSA C22.2 No. 14 and UL 508	V 600	600
Rated operational frequency conforming to IEC 947-2	Hz	50/60	50/60
Rated impulse withstand voltage (U imp) conforming to IEC 947-2	kV	6	6
Total power dissipated per pole	W	2.5	2.5
Mechanical life (ops : closing, opening)	ops	100 000	100 000
Electrical life for AC-3 duty	ops	100 000	100 000
Duty class (maximum operating rate)	ops/h	25	25
Rated duty conforming to IEC 947-4-1		Continuous duty	Continuous duty

GV2 Manual Starters Specifications - Trip Modules



Characteristics

Type		GV2AU	GV2AS
Rated insulation voltage (Ui) conforming to IEC 947-1	V	690	690
Operational voltage conforming to IEC 947-1	V	0.85-1.1 Ue	0.7-1.1 Ue
Drop-out voltage	V	0.35-0.7 Ue	0.2-0.75 Ue
Inrush consumption	VA	12	14
	W	8	10.5
Sealed consumption	VA	3.5	5
	W	1.1	1.6
Operating time conforming to IEC 947-1	msec	From the moment the voltage reaches its operational value until opening of the GV2 10-15	
On-load factor		100 %	
Wiring Number of conductors and cross sectional area (c.s.a.) Solid cable		Min	Max
		1-#16 to #12 AWG(1-2.5 mm ²)	2-#16 to #12 AWG(1-2.5 mm ²)
	Flexible cable without cable end	1-#18 to #12 AWG(0.75-2.5 mm ²)	2-#18 to #12 AWG(0.75-2.5 mm ²)
	Flexible cable with cable end	1-#18 to #14 AWG(0.75-1.5 mm ²)	2-#18 to #14 AWG(0.75-1.5 mm ²)
Tightening torque		12 lb-in(1.4 N·m) max	
Mechanical life (ops: closing-opening)	ops	100 000	



Type	Instantaneous auxiliary contacts GV2AN, GV2AD								Fault signalling contacts GV2AD, GV2 AM11				
Rated insulation voltage (Ui) (associated insulation coordination) conforming to IEC 947-1 to CSA C22.2 No. 14 and UL 508	V	690								690			
	V	600								300			
Conventional rated thermal current (Ith) conforming to IEC 947-5-1 to CSA C22.2 No. 14 and UL 508	A	6								2.5			
	A	5								1			
Mechanical life (ops: closing-opening)	ops	100 000								1000			
Operational power and current conforming to IEC 947-5-1 a.c. operation		AC-15/100 000 ops								AC-14/1000 ops			
Rated operational voltage (Ue)	V	48	110 127	230 240	380 415	440	500	690	24	48	110 127	230 240	
Operational power, normal conditions	VA	300	500	720	850	650	500	400	36	48	72	72	
Occasional breaking and making capacities, abnormal conditions	VA	3000	7000	13 000	15 000	13 000	12 000	9000	220	300	450	450	
Rated operational current (Ie)	A	6	4.5	3.3	2.2	1.5	1	0.6	1.5	1	0.5	0.3	
Operational power and current conforming to IEC 947-5-1 d.c. operation		DC-13/100 000 ops								DC-13/1000 ops			
Rated operational voltage (Ue)	V	24	48	60	110	240 (1)	–	–	24	48	60	–	
Operational power, normal conditions	W	140	240	180	140	120	–	–	24	15	9	–	
Occasional breaking and making capacities, abnormal conditions	W	240	360	240	210	180	–	–	100	50	50	–	
Rated operational current (Ie)	A	6	5	3	1.3	0.5	–	–	1	0.3	0.15	–	
Minimum operational conditions d.c. operation	V	17											
	mA	5											
Short circuit protection		By GB2CB●● circuit breaker (rating according to operational current for Ue ≤ 415 V) or by gl fuse 10 A max											
Wiring Number of conductors and cross sectional area (c.s.a.) Solid cable		Min						Max					
		1-#16 to #12 AWG(1-2.5 mm ²)						2-#16 to #12 AWG(1-2.5 mm ²)					
	Flexible cable without cable end	1-#18 to #12 AWG(0.75-2.5 mm ²)						2-#18 to #12 AWG(0.75-2.5 mm ²)					
	Flexible cable with cable end	1-#18 to #14 AWG(0.75-1.5 mm ²)						2-#18 to #14 AWG(0.75-1.5 mm ²)					
Tightening torque	N·m/lb-in	12 lb-in(1.4 N·m) max											

(1) Add an RC circuit type LA4 D to the load terminals, see Square D Digest.

GV2 Manual Starters Specifications - Auxiliary Contacts



Type		Instantaneous auxiliary contacts GV2AE			
Rated insulation voltage (Ui) (associated insulation coordination) conforming to IEC 947-1	V	250 (690 with respect to main circuit)			
to CSA C22.2 No. 14 and UL 508	V	300			
Conventional rated thermal current (Ith) conforming to IEC 947-5-1	A	2.5			
to CSA C22.2 No. 14 and UL 508	A	1			
Mechanical life	ops	100 000			
Operational power and current to IEC 947-5-1. a.c. operation		AC-15/100 000 ops (closing / opening)			
Rated operational voltage (Ue)	V	24	48	110 127	230 240
Operational power, normal conditions	VA	48	60	120	120
Occasional breaking and making capacities, abnormal conditions	VA	480	600	1270	2400
Rated operational current (Ie)	A	2	1.25	1	0.5
Operational power and current to IEC 947-5-1. d.c. operation		DC-13/100 000 ops (closing / opening)			
Rated operational voltage (Ue)	V	24	48	60	–
Operational power, normal conditions	W	24	15	9	–
Occasional breaking and making capacities, abnormal conditions	W	100	50	50	–
Rated operational current (Ie)	A	1	0.3	0.15	–
Low level switching contact reliability		Number of faults for “n” million operating cycles (17 V-5 mA): = 10 ⁻⁶			
Short circuit protection		By GB2CB06 circuit breaker or gl fuse, 10 A max			
Wiring Number of conductors and cross sectional area Solid cable		Min		Max	
		1-#16 to #12 AWG(1-2.5 mm ²)		2-#16 to #12 AWG(1-2.5 mm ²)	
Flexible cable without cable end		1-#18 to #12 AWG(0.75-2.5 mm ²)		2-#18 to #12 AWG(0.75-2.5 mm ²)	
Flexible cable with cable end		1-#18 to #14 AWG(0.75-1.5 mm ²)		2-#18 to #14 AWG(0.75-1.5 mm ²)	
Tightening torque		12 lb-in(1.4 N·m) max			

Contact operation
instantaneous auxiliary contacts



Operation of fault signalling contacts

GV2AM11
Change of state following tripping on short circuit.

GV2AD10 and AD01
Change of state following tripping on short circuit, overload or undervoltage.



3-pole busbars GV1G0• and GV2G0•

Rated insulation voltage (Ui)	Conforming to IEC 947-1	V	690
Conventional rated thermal current (I_{th})	Conforming to IEC 439-1	A	63
Permissible peak current (I_{peak})		kA	11
Permissible thermal limit (I²t)		kA²s	104
Degree of protection	Conforming to IEC 529		IP 20

Terminal blocks GV2G05 and GV1G09

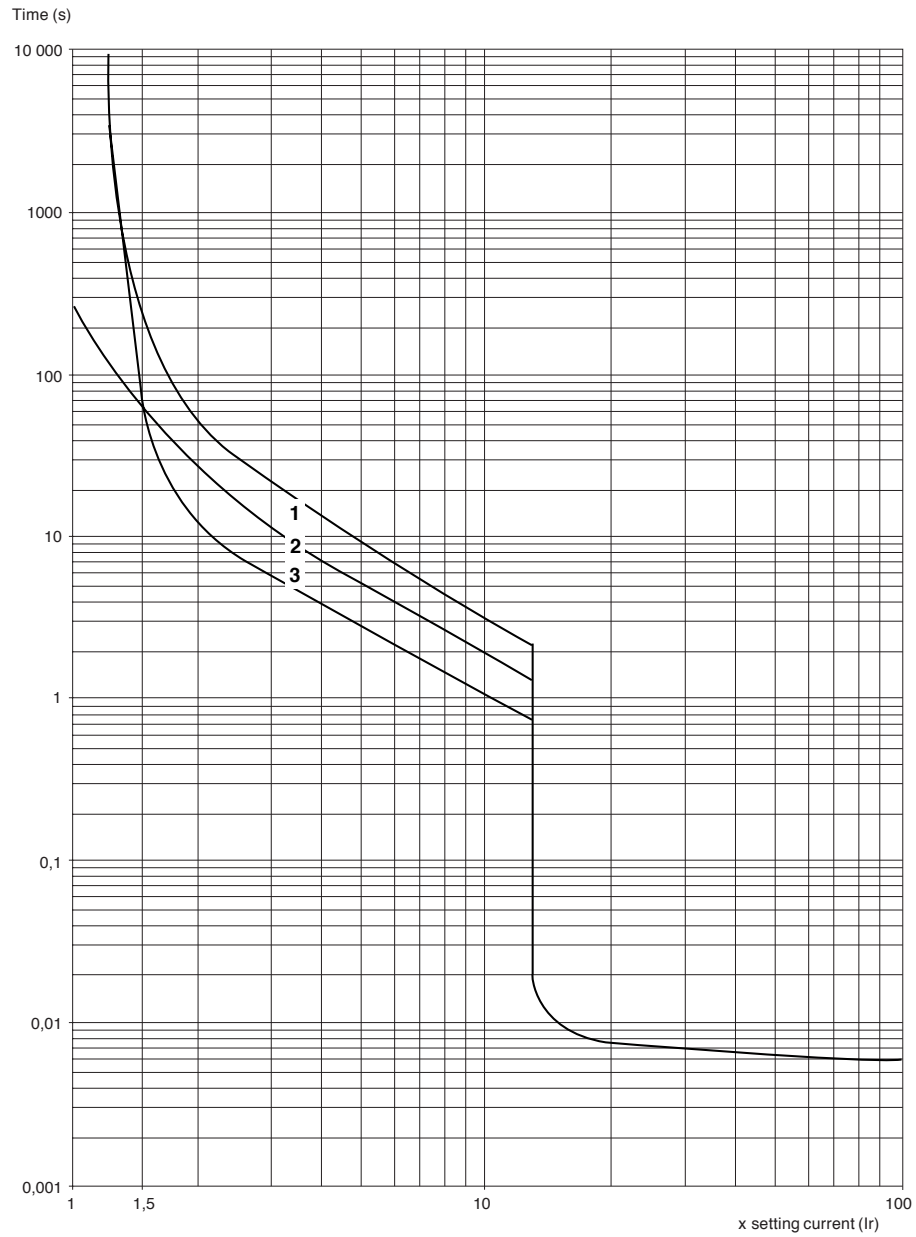
Rated insulation voltage (Ui)	Conforming to IEC 947-1	V	690
Conventional rated thermal current (I_{th})	Conforming to IEC 439-1	A	63
Degree of protection	Conforming to IEC 529		IP 20
Wiring	Solid cable		1-#14 to #2 AWG(1.5 to 25 mm ²) conductor or 2-#14 to #6 AWG(1.5 to 10 mm ²) conductors
	Flexible cable without cable end		1-#14 to #2 AWG(1.5 to 25 mm ²) conductor or 2-#12 to #6 AWG(2.5 to 10 mm ²) conductors
	Flexible cable with cable end		1-#14 to #4 AWG(1.5 to 16 mm ²) conductor or 2-#14 to #10 AWG(1.5 to 4 mm ²) conductors
Tightening torque	Connector		20 lb-in(2.2 N·m)
	Screw clamp		15 lb-in(1.7 N·m)

Current limiter GV1L3

Rated insulation voltage (Ui)	Conforming to IEC 947-1	V	690
Conventional rated thermal current (I_{th})	Conforming to IEC 947-1	A	63
Operating threshold	rms current	A	1500 (non adjustable threshold)
Wiring	Solid cable		1-#14 to #2 AWG(1.5 to 25 mm ²) conductor or 2-#14 to #6 AWG(1.5 to 10 mm ²) conductors
	Flexible cable without cable end		1-#14 to #2 AWG(1.5 to 25 mm ²) conductor or 2-#12 to #6 AWG(2.5 to 10 mm ²) conductors
	Flexible cable with cable end		1-#14 to #4 AWG(1.5 to 16 mm ²) conductor or 2-#14 to #10 AWG(1.5 to 4 mm ²) conductors
Tightening torque			20 lb-in(2.2 N·m)

Thermal-magnetic tripping curves for GV2M and GV2P

Average operating time at 20°C according to multiples of the setting current



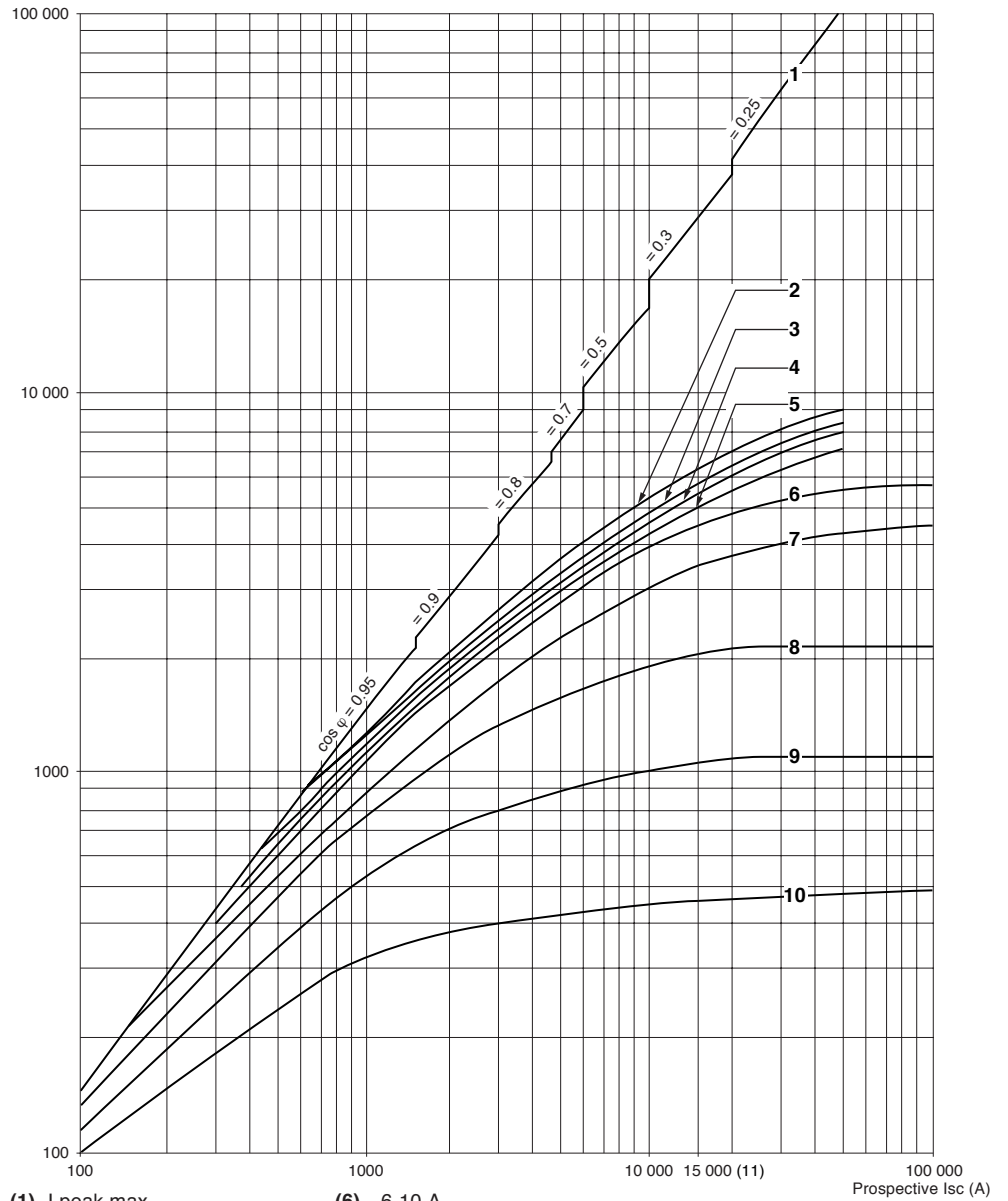
- 1 3 poles from cold state
- 2 2 poles from cold state
- 3 3 poles from hot state



Current limitation on short circuit

For GV2M and GV2P
Three-phase 400/415 V

Dynamic stress
 $I_{peak} = f(\text{prospective } I_{sc})$ at $1.05 U_e = 435 V$
Maximum peak current (A)



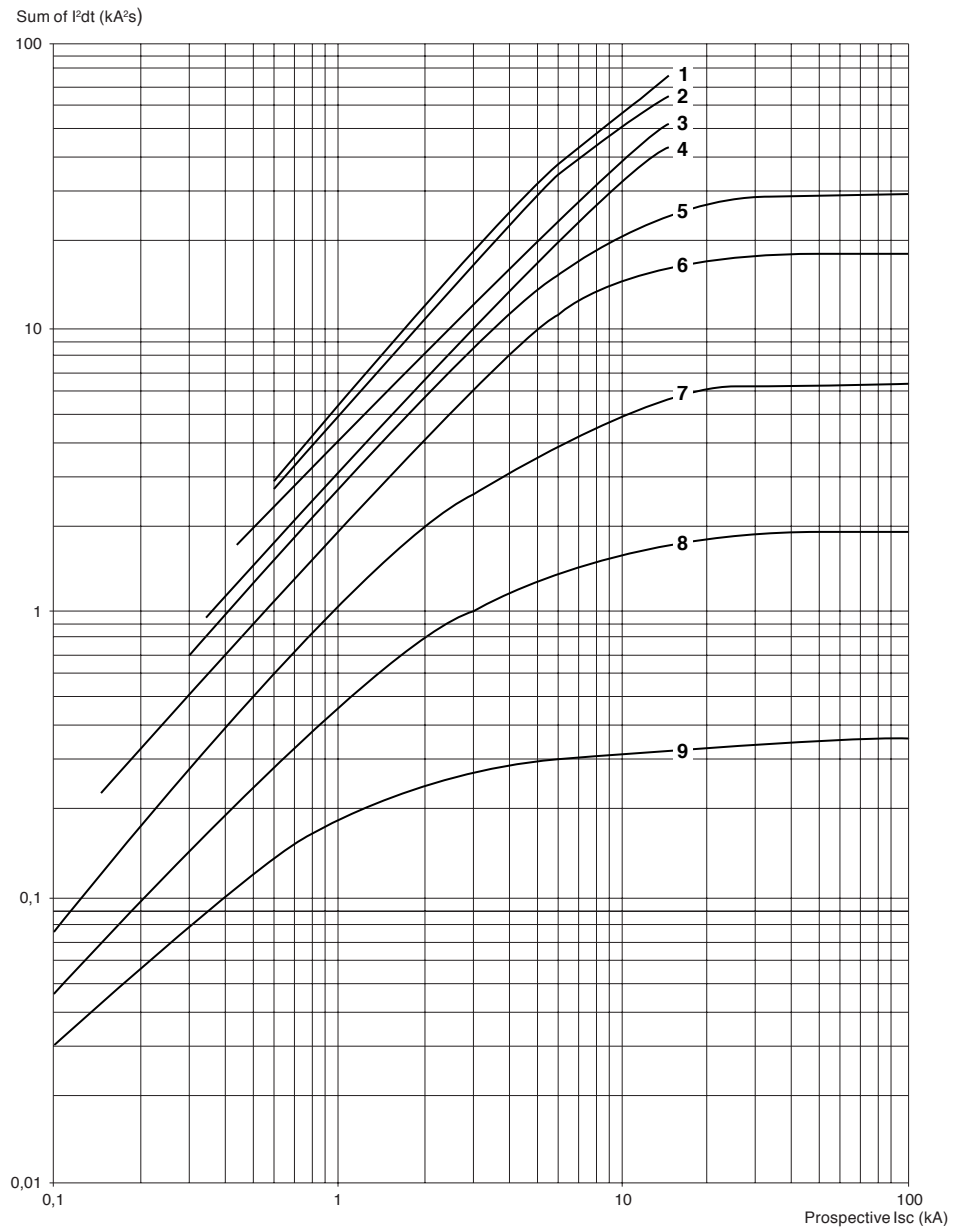
- | | |
|---------------------|---|
| (1) I_{peak} max. | (6) 6-10 A |
| (2) 20-25 A | (7) 4-6.3 A |
| (3) 17-23 A | (8) 2.5-4 A |
| (4) 13-18 A | (9) 1.6-2.5 A |
| (5) 9-14 A | (10) 1-1.6 A |
| | (11) Limit of rated ultimate breaking capacity on short circuit of GV2M (14, 18, 23 and 25 Amp ratings) |



Thermal limit on short circuit for GV2M

Thermal limit in kA²s in the magnetic operating zone

Sum of I²dt = f (prospective I_{sc}) at 1.05 U_e = 435 V



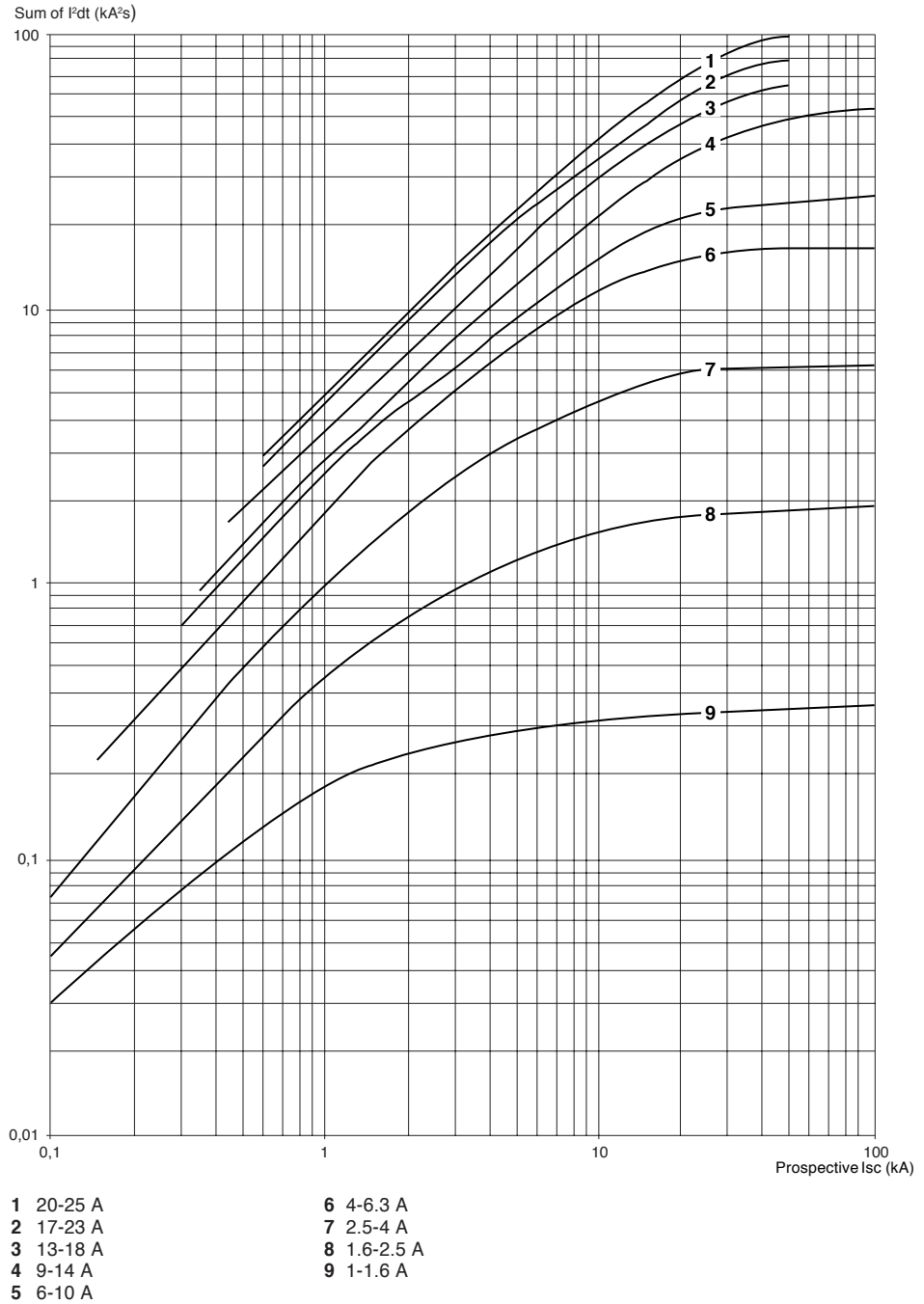
- | | |
|-----------|-------------|
| 1 20-25 A | 6 4-6,3 A |
| 2 17-23 A | 7 2.5-4 A |
| 3 13-18 A | 8 1.6-2.5 A |
| 4 9-14 A | 9 1-1.6 A |
| 5 6-10 A | |



Thermal limit on short circuit for GV2P

Thermal limit in kA²s in the magnetic operating zone

Sum of I²dt = f (prospective I_{sc}) at 1.05 U_e = 435 V



GV2 Manual Starters

Breaking Capacity for European Applications



Type		GV2										GV2								
		M01 to M06	M07	M08	M10	M14	M16	M20	M21	M22	P01 to P06	P07	P08	P10	P14	P16	P20	P21	P22	
Rating	A	0.1 to 1.6	2.5	4	6.3	10	14	18	23	25	0.1 to 1.6	2.5	4	6.3	10	14	18	23	25	
Breaking capacity conforms to IEC 947-2	230/240 V Icu	kA	◆	◆	◆	◆	◆	◆	◆	50	50	◆	◆	◆	◆	◆	◆	◆	◆	
	Ics % (1)		◆	◆	◆	◆	◆	◆	◆	100	100	◆	◆	◆	◆	◆	◆	◆	◆	
400/415 V	Icu	kA	◆	◆	◆	◆	15	15	15	15	◆	◆	◆	◆	◆	◆	50	50	50	
	Ics % (1)		◆	◆	◆	◆	50	50	40	40	◆	◆	◆	◆	◆	◆	50	50	50	
440 V	Icu	kA	◆	◆	◆	50	15	8	8	6	6	◆	◆	◆	◆	◆	50	20	20	20
	Ics % (1)		◆	◆	◆	100	100	50	50	50	50	◆	◆	◆	◆	◆	75	75	75	75
500 V	Icu	kA	◆	◆	◆	50	10	6	6	4	4	◆	◆	◆	◆	50	42	10	10	10
	Ics % (1)		◆	◆	◆	100	100	75	75	75	75	◆	◆	◆	◆	100	75	75	75	75
690 V	Icu	kA	◆	3	3	3	3	3	3	3	3	◆	8	8	6	6	6	4	4	4
	Ics % (1)		◆	75	75	75	75	75	75	75	75	◆	100	100	100	100	100	100	100	100
Associated fuses (if required) if Ics > breaking capacity Icu conforms to IEC 947-2	230/240 V aM	A	◆	◆	◆	◆	◆	◆	◆	80	80	◆	◆	◆	◆	◆	◆	◆	◆	
	gI	A	◆	◆	◆	◆	◆	◆	◆	100	100	◆	◆	◆	◆	◆	◆	◆	◆	
400/415 V	aM	A	◆	◆	◆	◆	◆	63	63	80	80	◆	◆	◆	◆	◆	◆	100	100	100
	gI	A	◆	◆	◆	◆	◆	80	80	100	100	◆	◆	◆	◆	◆	◆	125	125	125
440 V	aM	A	◆	◆	◆	50	50	50	50	63	63	◆	◆	◆	◆	◆	50	63	80	80
	gI	A	◆	◆	◆	63	63	63	63	80	80	◆	◆	◆	◆	◆	63	80	100	100
500 V	aM	A	◆	◆	◆	50	50	50	50	50	50	◆	◆	◆	◆	50	50	50	50	50
	gI	A	◆	◆	◆	63	63	63	63	63	63	◆	◆	◆	◆	63	63	63	63	63
690 V	aM	A	◆	16	25	32	32	40	40	40	40	◆	20	25	40	40	50	50	50	50
	gI	A	◆	20	32	40	40	50	50	50	50	◆	25	32	50	50	63	63	63	63

◆ > 100 kA.
(1) As % of Icu.



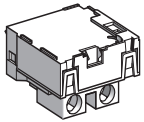
Used in association with current limiter GV1L3

Type				GV2									
				M01 to M06	M07	M08	M10	M14	M16	M20	M21	M22	
Rating			A	0.1 to 1.6	2.5	4	6.3	10	14	18	23	25	
Breaking capacity conforms to IEC 947-2	230/ 240 V	Icu	kA	◆	◆	◆	◆	◆	◆	◆	◆	◆	
		Ics % (1)		◆	◆	◆	◆	◆	◆	◆	◆	◆	
	400/ 415 V	Icu	kA	◆	◆	◆	◆	◆	◆	100	100	100	100
		Ics % (1)		◆	◆	◆	◆	◆	◆	50	50	40	40
	440 V	Icu	kA	◆	◆	◆	◆	◆	◆	50	20	20	20
		Ics % (1)		◆	◆	◆	◆	◆	◆	75	75	75	75
500 V	Icu	kA	◆	◆	◆	◆	◆	50	42	10	10	10	
	Ics % (1)		◆	◆	◆	◆	◆	100	100	75	75	75	
Type				GV2									
				P01 to P06	P07	P08	P10	P14	P16	P20	P21	P22	
Rating			A	0.1 to 1.6	2.5	4	6.3	10	14	18	23	25	
Breaking capacity conforms to IEC 947-2	230/ 240 V	Icu	kA	◆	◆	◆	◆	◆	◆	◆	◆	◆	
		Ics % (1)		◆	◆	◆	◆	◆	◆	◆	◆	◆	
	400/ 415 V	Icu	kA	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆
		Ics % (1)		◆	◆	◆	◆	◆	◆	◆	◆	◆	◆
	440 V	Icu	kA	◆	◆	◆	◆	◆	◆	100	100	100	100
		Ics % (1)		◆	◆	◆	◆	◆	◆	50	50	50	50
500 V	Icu	kA	◆	◆	◆	◆	◆	100	100	100	100	100	
	Ics % (1)		◆	◆	◆	◆	◆	50	50	50	50	50	
Type				GV2									
				M01 to M06	M07	M08	M10	M14	M16	M20	M21	M22	
Rating			A	0.1 to 1.6	2.5	4	6.3	10	14	18	23	25	
Cable protection against thermal stress in the event of short circuit (PVC insulated copper cables) Minimum cross sectional area	0.04 in ²			(3)	(3)	(3)	≤10kA	≤6kA	(2)	(2)	(2)	(2)	
	1 mm ²			(3)	(3)	(3)	≤20kA	≤10kA	(2)	(2)	(2)	(2)	
	(c.s.a.) protected to 40 °C at Isc max	0.06 in ² 1.5 mm ² 0.10-0.24 in 2.5-6 mm		(3)	(3)	(3)	(3)	(3)	(3)	(3)	(3)	(3)	

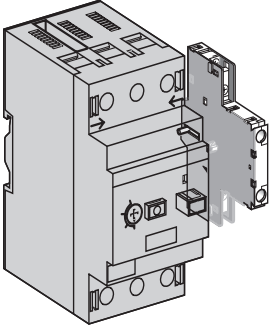
◆ > 100 kA. (1) As % of Icu. (2) Cable c.s.a. not protected (3) cable c.s.a. protected.



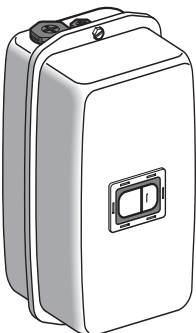
GV3 Manual Starters Accessories Selection



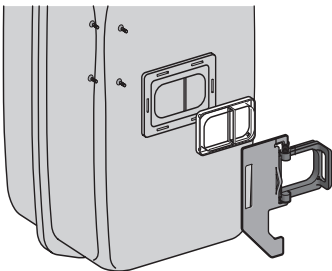
GV3B



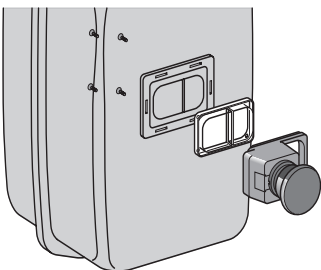
GV1A01



GV3CE01



GV1V01



GV1K011

Description	Characteristics	Sold in lots of	Catalog Number
Voltage trips (1) (internal mount)	Under-voltage trips	110, 120, 127 V 50 Hz 120, 127 V 60 Hz	1 GV3B11
		220, 240 V 50 Hz 240, 277 V 60 Hz	1 GV3B22
	Shunt trips	380, 415 V 50 Hz 480 V 60 Hz	1 GV3B38
		110, 120, 127 V 50 Hz 120, 127 V 60 Hz	1 GV3D11
		220, 240 V 50 Hz 240, 277 V 60 Hz	1 GV3D22
		380, 415 V 50 Hz 480 V 60 Hz	1 GV3D38
Instantaneous auxiliary contact blocks (1 per breaker) (side-mounted)	Normal early break type contacts		
	N/C + N/O	1	GV1A01
	N/O + N/O	1	GV1A02
	N/C + N/O + N/O	1	GV1A03
	N/O + N/O + N/O	1	GV1A05
	N/O+N/O+2 spare terminal blocks	1	GV1A06
Fault signalling contacts (1) (internal mount)	N/C+N/O+2 spare terminal blocks		1 GV1A07
	N/C	1	GV3A08
Padlocking device for Start button	N/O	1	GV3A09
		5	GV1V02

(1) only 1 voltage trip **OR** 1 fault signalling contact to be added inside the GV3 device.

Metal enclosure

Application	Type	Degree of protection of enclosure	Catalog Number
For GV3 with or without accessories	Surface mounting	IP 55	GV3CE01

Enclosure accessories (to be ordered separately)

Description	Reference		Catalog Number	
Neutral terminal, 2-pole			LA9D40959	
IP 55 padlocking device for operators (when padlocked, the motor circuit is automatically in the Open (OFF) position)			GV1V01	
Mushroom head "stop" pushbutton (2) Ø 40 mm, red	Spring return	1	GV2K011	
	Latching	Key release (key #455)	1	GV2K021
		Turn to release	1	GV2K031
	Latching/Padlockable	Turn to release	1	GV2K04
Sealing screw for enclosure cover			DE1DS4091	

(2) Supplied with IP 55 sealing kit.



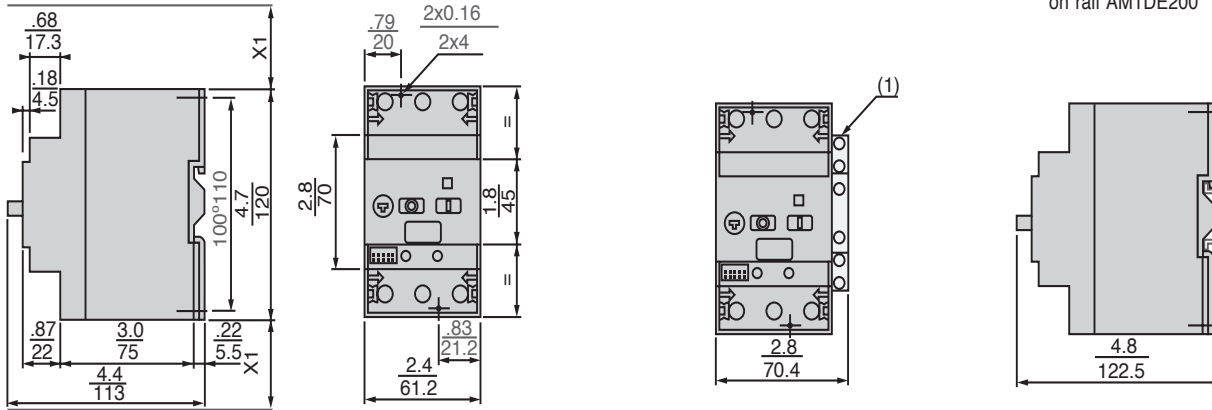
Mounting Dimensions

Dimensions **Inches**
MM

GV3M

Mounting

on rail AM1DE200 or AM1ED201



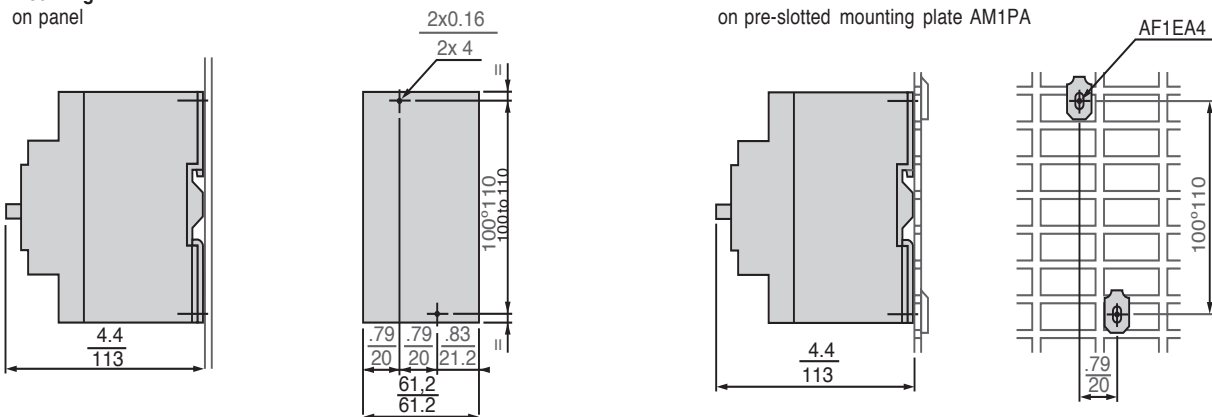
X1 = Electrical clearance
(breaking at I_{sc} max)

1.6 in/40 mm for U_e < 500 V
2.0 in/50 mm for U_e = 690 V

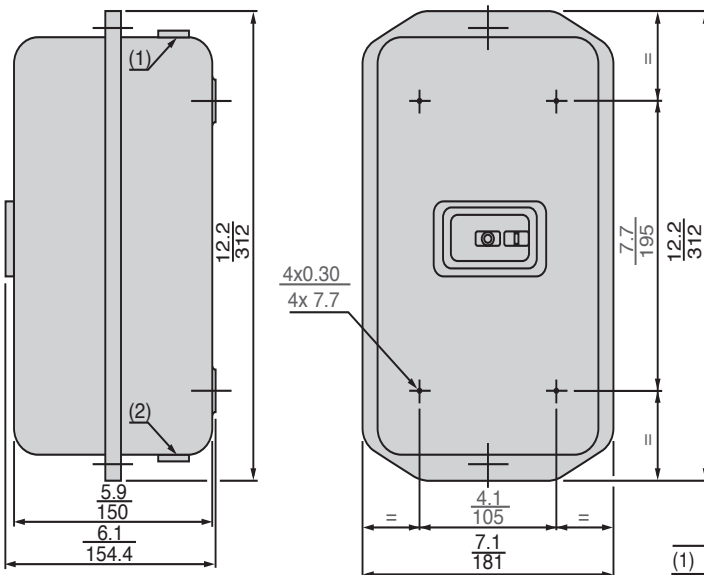
(1) Auxiliary contact blocks GV1A01 to A07

**Mounting
on panel**

on pre-slotted mounting plate AM1PA



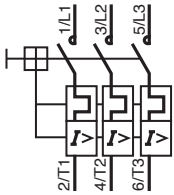
Surface mounting enclosure GV3CE01



(1) .04 x .83 in/1 x 21 mm and .04 x 1.5 in/1 x 37.5 mm blanking plugs for cable entries
(2) .04 x .83 in/1 x 21 mm and .08 x 1.5 in/1 x 37.5 mm blanking plugs for cable entries



Motor circuit breakers GV3M



Auxiliary contact blocks GV1A01

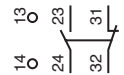
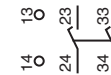
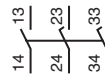
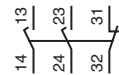
GV1A02

GV1A03

GV1A05

GV1A06

GV1A07



Fault signalling contacts GV3A08

GV3A09



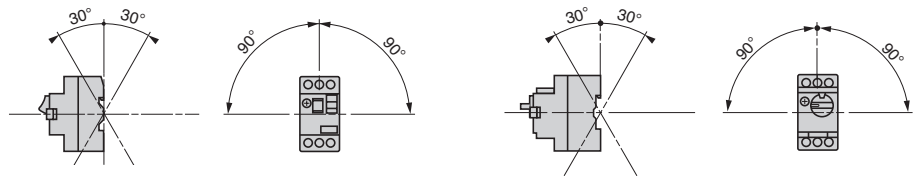
Voltage trips GV3B

GV3D



Environment

Conforming to standards			IEC, NF C, BS, IEC, VDE
Approvals			ASE, CSA, UL, LROS, ÖVE
UL File Number			File E164864, CCN NLRV
CSA File Number			File LR 81630, Class 3211 05
Protective treatment	Standard version		"TC"
Degree of protection	Conforming to IEC 529		GV3M open-mounted: IP 20
			GV3M in enclosure GV3CE01 : IP 55
Shock resistance	Conforming to IEC 68-2-27		22 g for 20 ms duration
Vibration resistance	Conforming to IEC 68-2-6		2.5 g (0-25 Hz)
Ambient air temperature	Storage		-40 to +176 °F(-40 to + 80 °C)
	Operation	Open Enclosed	-4 to +104 °F(-20 to + 40 °C)
Temperature compensation	Conforming to IEC 157-1	Open Enclosed	-4 to +104 °F(-20 to + 40 °C)
Flame resistance	Conforming to IEC 695-2-1		Conforms for 1760 °F(960 °C)
Maximum operating altitude	Without derating		9843 ft(3000 m)

Operating position


Type	GV3M06 through M20		GV3M25 through M63	
	Min	Max	Min	Max
Wiring Number of conductors and cross sectional area (c.s.a.) Solid cable	1-#16 to #8 AWG(1-6 mm ²)	2-#16 to #8 AWG(1-6 mm ²)	1-#12 to #1 AWG(2.5-35 mm ²)	
Flexible cable without cable end	1-#16 to #8 AWG(1-6 mm ²)	2-#16 to #8 AWG(1-6 mm ²)	1-#12 to #2 AWG(2.5-25 mm ²)	2-#12 to #4 AWG(2.5-16 mm ²)
Flexible cable with cable end	1-#16 to #10 AWG(1-4 mm ²)	2-#16 to #10 AWG(1-4 mm ²)	1-#12 to #2 AWG(2.5-25 mm ²)	2-#12 to #4 AWG(2.5-16 mm ²)

Technical characteristics

Type			GV3M06 through M25	GV3M40 through M63
Rated insulation voltage (UI)	Conforming to IEC 158-1	V	690	
	Conforming to CSA C 22.2 No. 14 and UL 508	V	600 (B600)	
Maximum conventional rated thermal current (I_{th})	Conforming to IEC 157-1	A	63	
Mechanical life		ops	100 000	50 000
Electrical life ops : Closing-opening	AC-3 duty	ops	100 000	50 000
Maximum operating rate		ops/h	25	



Technical characteristics (continued)

Tripping on phase failure	Conforming to IEC 292-1 § 7-5-3-2-2	Yes								
Cable protection against thermal stress in the event of short circuit	PVC insulated copper cables		GV3							
			M06 to M08	M10	M14	M20	M25	M40	M63	
	Ir	A	1.6-4	6	10	16	25	40	63	
	Minimum cross sectional area (c.s.a.) protected at 104 °F(40 °C) at I _{sc} max	1	mm ²	◆	◆	◆	◆	◆	◆	
		1.5	mm ²		◆	◆	◆	◆	◆	
		2.5	mm ²			◆	◆	◆	◆	
		4	mm ²							
		6	mm ²							
		10	mm ²							
		16	mm ²							
	25	mm ²								
			◆	protected						
			◆	not protected						

Voltage trip characteristics

Rated insulation voltage (U_i)	Conforming to IEC 158-1	V	690
	Conforming to CSA C22.2 No. 14 and UL 508	V	600 (B600)
Pick-up voltage			0.8-1.1 U _n
Drop-out voltage			0.7-0.35 U _n
Inrush consumption			12 VA 7 W
Sealed consumption			7 VA 2.5 W
Operating time (1)		ms	GV3B : 10. GV3D : 15
On-load factor			100 %
Wiring			
Number of conductors and cross sectional (c.s.a.)	Min	Max	
Solid cable	1-#16 to #12 AWG(1-2.5 mm ²)	2-#16 to #12 AWG(1-2.5 mm ²)	
Flexible cable without cable end	1-#18 to #12 AWG(0.75-2.5 mm ²)	2-#18 to #12 AWG(0.75-2.5 mm ²)	
Flexible cable with cable end	1-#18 to #12 AWG(0.75-2.5 mm ²)	2-#18 to #14 AWG(0.75-1.5 mm ²)	

(1) From the disappearance of U_e at the trip terminals to opening of the GV3.



Auxiliary and fault signalling contact characteristics

Type	Instantaneous auxiliary contacts GV1A01 to A07								Fault signalling contacts GV3A08 and A09								
Rated insulation voltage (Ui) conforming to IEC 158-1	V	690								690							
conforming to CSA C22.2 No. 14 and UL 508	V	600 (B600)								600 (B600)							
Conventional rated thermal current (Ith) conforming to IEC 337-1	A	6								6							
conforming to CSA C22.2 No.14 and UL 508	A	5 (B600)								5 (B600)							
Mechanical life	ops	100 000								1000							
Operational power and current conforms to IEC 337-1 a.c. operation	V	48	110	220	380	440	500	690	48	110	220	380	440	500	690		
Operational power Occasional breaking and making capacities	VA	AC-11/100 000 ops (Closing-opening)								AC-11/1000 ops (Closing-opening)							
	VA	350	500	800	850	700	700	400	240	460	800	850	450	450	200		
Operational current (Ie)	A	6	4.5	3.5	2.2	1.5	1.5	0.6	5	3.6	3.5	2.2	1	1	0.3		
Operational power and current conforming to IEC 337-1 d.c. operation	V	24	48	60	110	220			24	48	60	110	220				
Operational power Occasional breaking and making capacities	W	DC-11/100 000 ops (Closing-opening)								DC-11/1000 ops (Closing-opening)							
	W	180	240	180	140	120			120	120	90	70	60				
Operational current (Ie)	A	6	5	3	1.3	0.5			5	2.5	1.5	0.7	0.3				
Short circuit protection conforming to IEC 337-1		By GB2CB08 circuit breaker for control circuits or g I fuse, 6 A max								By GB2CB08 circuit breaker for control circuits or g I fuse, 6 A max							

Contact operation

GV3A08 and A09 change state following an overload or short circuit fault

O = N/C
F = N/O

Power poles :

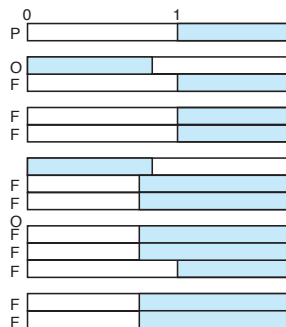
GV1A01, A07

GV1A02

GV1A03

GV1A05

GV1A06



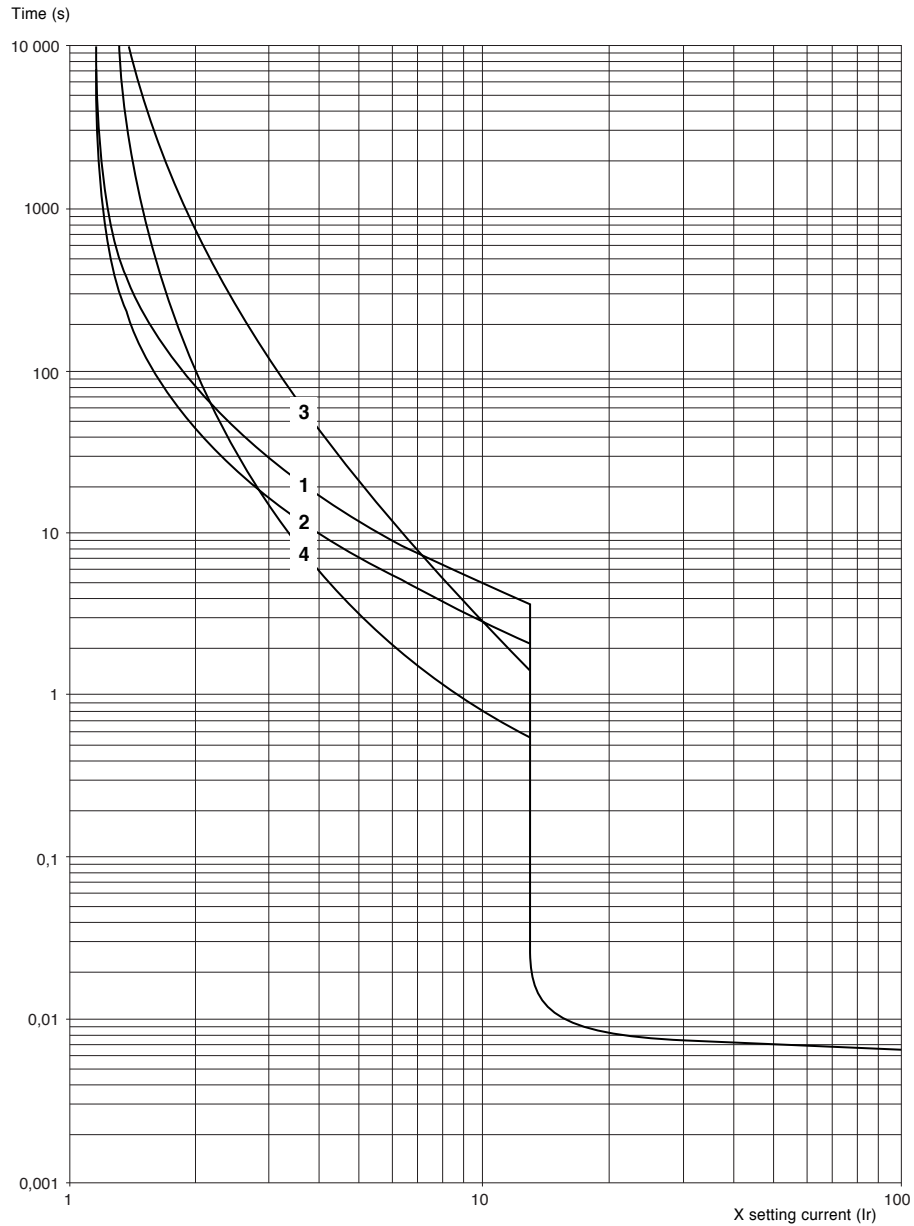
Contact : Open Closed

Type	Instantaneous auxiliary contacts GV1A01 to A07		Fault signalling contacts GV3A08 and A09	
	Min	Max	Min	Max
Wiring Number of conductors and cross sectional area (c.s.a.) solid cable	1-#16 to #12 AWG(1-2.5 mm ²)	2-#16 to #12 AWG(1-2.5 mm ²)	1-#16 to #12 AWG(1-2.5 mm ²)	2-#16 to #12 AWG(1-2.5 mm ²)
flexible cable without cable end	1-#18 to #12 AWG(.75-2.5 mm ²)	2-#18 to #12 AWG(.75-2.5 mm ²)	1-#18 to #12 AWG(.75-2.5 mm ²)	2-#18 to #12 AWG(.75-2.5 mm ²)
flexible cable with cable end	1-#18 to #12 AWG(.75-2.5 mm ²)	2-#18 to #14 AWG(.75-1.5 mm ²)	1-#18 to #12 AWG(.75-2.5 mm ²)	2-#18 to #14 AWG(.75-1.5 mm ²)



Thermal-magnetic tripping curves for GV3M

Average operating time at 68°F(20 °C) according to multiples of the setting current.



- 1 3 poles from cold state, rating 1.6-10 A
- 2 3 poles from hot state, rating 1.6-10 A
- 3 3 poles from cold state, rating 16-63 A
- 4 3 poles from hot state, rating 16-63 A



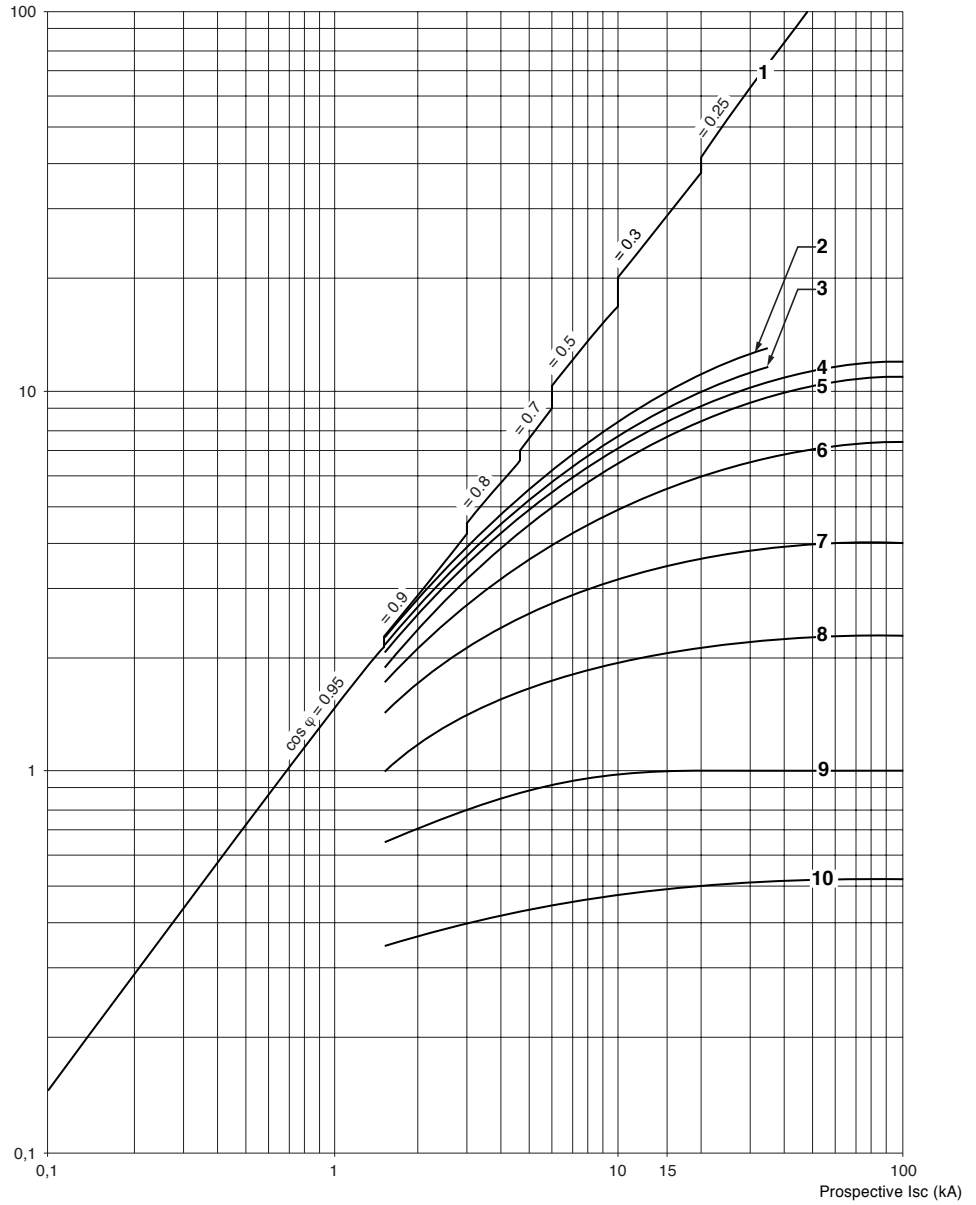
Current limitation on short circuit for GV3M

3-phase 400/415 V

Dynamic stress

I peak = f (prospective Isc) at 1.05 Ue = 435 V

Maximum peak current (kA)



- 1 I peak max
- 2 40-63 A
- 3 25-40 A
- 4 16-25 A
- 5 10-16 A

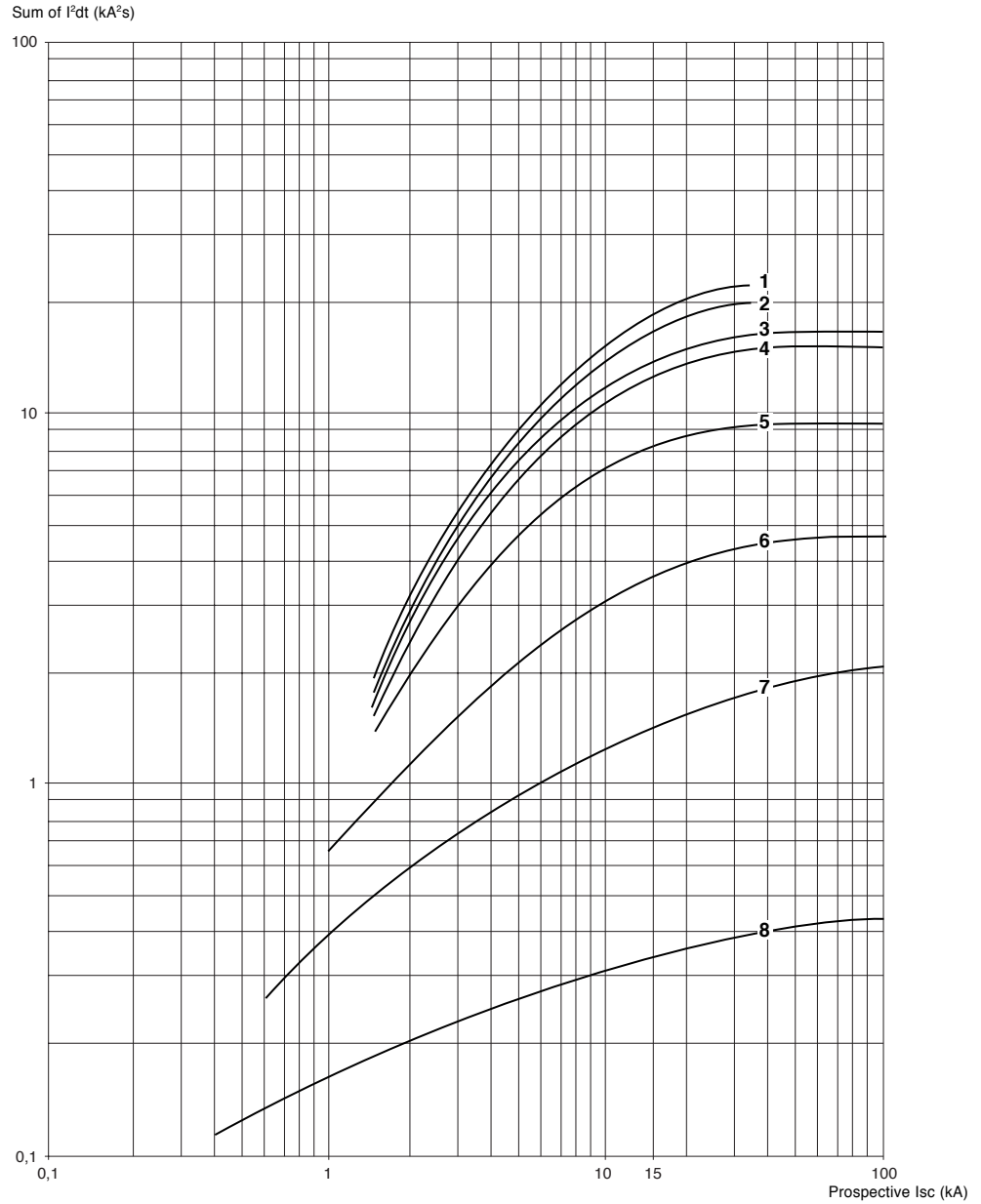
- 6 6-10 A
- 7 4-6 A
- 8 2.5-4 A
- 9 1.6-2.5 A
- 10 1-1.6 A



Thermal limit on short circuit for GV3M

Thermal limit in kA^2s in the magnetic operating zone

Sum of $I^2dt = f$ (prospective I_{sc}) at $1.05 U_e = 435 V$



- 1 40-63 A
- 2 25-40 A
- 3 16-25 A
- 4 10-16 A

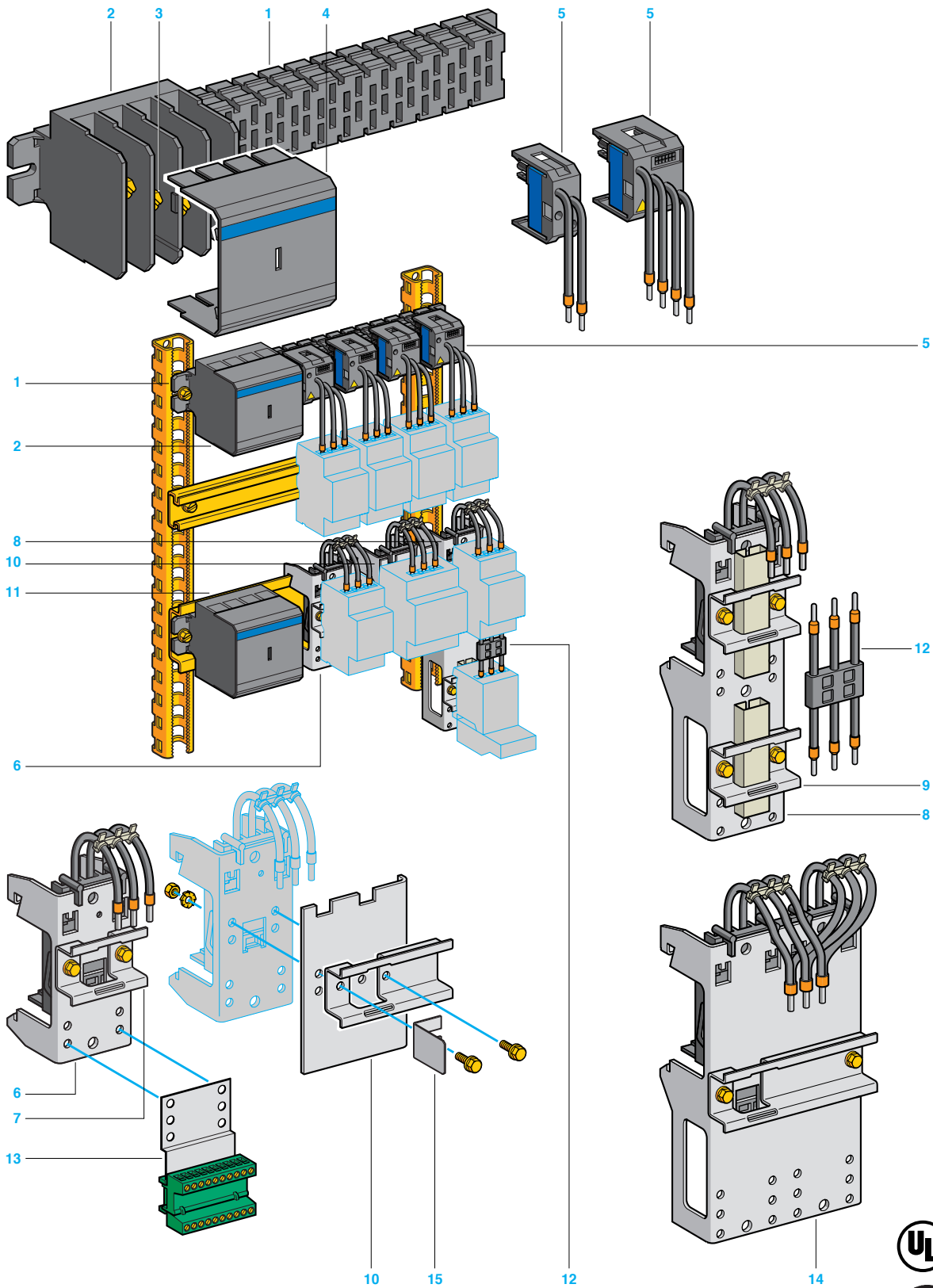
- 5 6-10 A
- 6 4-6 A
- 7 2.5-4 A
- 8 1.6-2.5 A



Type			GV3 M06 and M07	M08	M10	M14	M20	M25	M40	M63	
Breaking capacity (Icn) conforms to IEC 157-1 (P1)	230 V	kA	100	100	100	100	100	100	100	100	
	400/415 V	kA	100	100	100	100	100	100	35	35	
	440 V	kA	100	100	100	25	25	25	25	25	
	500 V	kA	100	100	100	8	8	8	8	8	
	690 V	kA	100	4	4	4	4	4	4	4	
Associated fuses (if required), if I_{sc} > breaking capacity I_{cn}	230 V	aM	A	◆	◆	◆	◆	◆	◆	◆	
		gl	A	◆	◆	◆	◆	◆	◆	◆	
	400/415 V	aM	A	◆	◆	◆	◆	◆	250	315	
		gl	A	◆	◆	◆	◆	◆	315	400	
	440 V	aM	A	◆	◆	◆	125	160	200	250	315
		gl	A	◆	◆	◆	160	200	250	315	400
	500 V	aM	A	◆	◆	◆	80	100	125	160	200
		gl	A	◆	◆	◆	100	125	160	200	250
	690 V	aM	A	◆	40	50	80	100	125	160	200
		gl	A	◆	50	63	100	125	160	200	250

◆ Fuse not required : breaking capacity I_{cn} > I_{sc}.

AK5 Panel Busbar System General Information



AK5-ASS-3-Q

 File E164867
CCN NMTR

 File LR89150
Class 622801



Pre-assembled panel busbar system AK5

The assembly of automated control and distribution panels requires the use of products that are not only safe but also simple and quick to mount and cable.

The AK5 pre-assembled busbar system meets these criteria by incorporating prefabricated elements which provide 3 principal functions :

Current supply

Pre-assembled 160 A (at 35 °C) 4-pole busbar system **1**.

The busbar systems are available in 6 lengths : 344, 452, 560, 668, 992, 1100 mm (13.5", 17.8", 22", 26.3", 39", 43.3").

An incoming supply terminal block **2** is located at the extreme left of the busbar system.

"Knock-out" partitions allow cabling from above or below to the terminal block connections **3**, which are protected by a removable cover **4**.

Current distribution

The tap-offs **5** clip onto the busbar system with instantaneous mechanical and electrical connection to the busbars.

2 ratings are available : 16 and 32 A.


The tap-off units not only ensure rapid mounting but also provide visual "symmetry" for the power distribution circuit and complete safety when accessing under live circuit conditions.


Component mounting

Component mounting plate incorporating electrical tap-off.
Tap-off rating : 25 A or 50 A.

The mounting plates clip onto the mounting rail **11**, which also supports the busbar system, and at the same time make electrical connection via the incorporated tap-off.

2 types of mounting plates are available :

-single plate **6** (height 105 mm) with bolt-on 35 mm wide  rail **7**. This omega rail may be bolted in one of two positions, each with a 10 mm vertical step,

-double plate **8** and **14** (height 190 mm) with 2 bolt-on 35 mm wide  rails **9** mounted on 100 mm mounting centers. Each rail may be bolted in one of four positions, each with a 10 mm vertical step. These mounting plates are supplied with connectors **12** to allow wiring between control and protection devices.

Bolt-on width extension plates **10** are also available for mounting wider components. Using a lateral end stop **15** in conjunction with these plates also supports the AK5-JB busbar system when used vertically.

A control terminal block **13**, comprising of a support plate bolted onto the single or double mounting plates and a 10-pole plug-in block, enables connection of the control circuit wires (c.s.a. 1.5 mm² max.).

AK5 Panel Busbar System Specifications



Pre-assembled panel busbar system AK5

Characteristics

Busbar system characteristics

Conforming to standards			IEC 439					
Approvals			UL, CSA, DNV, LROS					
UL File Number			E161251 CCN NMTR					
CSA File Number			LR 89150 Class 6228 01					
Degree of protection	Against access to live parts		IP XXB conforming to IEC 529					
Flame resistance	Conforming to IEC 695 Conforming to UL 94	°C	850 (incandescent wire) V0					
Number of conductors	AK5JB14●		4					
Supply current			~					
Rated operational frequency		Hz	50 or 60					
Rated operational current	Ambient air temperature 35 °C	A	160					
	Derating coefficient K applicable to rated operational current for ambient temperature greater than 35 °C	°C	35	40	45	50	55	60
		K	1	0.96	0.92	0.88	0.83	0.78
Rated insulation voltage	- Conforming to IEC 439-1	V	690					
	- Conforming to UL and CSA	V	600					
Operational voltage	- Conforming to IEC 439-1 - Conforming to UL, CSA		Off-load plugging-in and unplugging, with supply switched on					
		V	400					
		V	480					
	- Conforming to IEC 439-1 - Conforming to UL, CSA		Plugging-in and unplugging with supply switched off					
		V	690					
		V	600					
Maximum permissible peak current		kA	25					
Maximum let-through energy		A ² s	1 x 10 ⁷					
Short-circuit (1) and overload protection	Type of protection		Merlin Gerin circuit breaker		Fuses			
			161N	161H	aM	gF		
	Rating	A	160	160	160	160		
	Prospective short-circuit current	kA	25	50	100	100		
	Operational current	A	160	160	160	160		
Wiring			Maximum c.s.a.		Minimum c.s.a.			
	Flexible cable with cable end	mm ²	70		2.5			
	Solid cable	mm ²	70		2.5			
	Stranded cable	AWG	2/0		8			
	Tightening torque	N•m	10 N•m; 88 lb-in					
Mounting position	Horizontal or vertical (2)		Fixing with screws supplied					

(1) For conditions where conditional short-circuit current exceeds 25 kA.

(2) Using lateral end stop AK5BT01 in conjunction with mounting plates AK5PA.



Pre-assembled panel busbar system AK5

Characteristics


Tap-off characteristics

Type		AK5 PC12PH	AK5 PC13	AK5 PC32LPH	AK5 PC33 PC33L
Conforming to standards		IEC 439			
Approvals		UL, LROS, CSA, DNV			
Degree of protection		Against access to live parts : IP XXB conforming to IEC 529			
Polarity		Phase + Phase	3-phase	Phase + Phase	3-phase
Number of conductors and conductor c.s.a. (UL cables)	mm ² AWG	2 x 2.5	3 x 2.5	2 x 4	3 x 4
Conductor colors		Black	Black	Black	Black
Permissible current	A	16	16	32	32
Rated insulation voltage	V	690 conforming to IEC 439-1			
Rated peak current	kA	6			
Maximum let-through energy	A ² s	100,000		200,000	
Conductor insulation		PVC 105 °C			

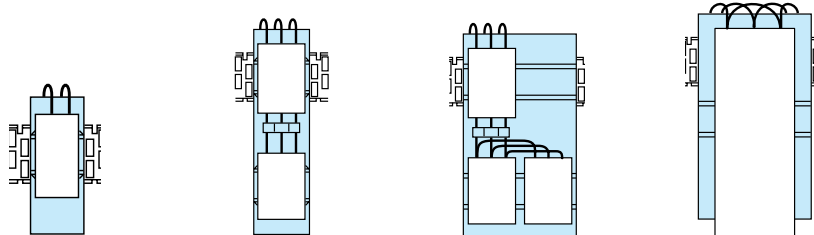
Mounting plate/tap-off characteristics

Type		AK5 PA231 PA232 PA232S	AK5 PA532
Conforming to standards		IEC 439	
Approvals		UL, LROS, CSA, DNV	
Degree of protection		Against access to live parts : IP XXB conforming to IEC 529	
Polarity		3-phase	3-phase
Number of conductors and conductor c.s.a. (UL cables)	mm ²	3 x 4	2 x (3 x 4)
Permissible current	A	25	50
Rated insulation voltage	V	690 conforming to IEC 439-1	
Rated peak current	kA	6	
Maximum let-through energy	A ² s	200,000	
Conductor insulation		PVC 105 °C	

Characteristics of mounting rails AM1DL201 and AM1DL2017

Type		"Top hat"  (width 75 mm, depth 15 mm)
Material		2 mm sheet steel
Surface treatment		Zinc chromate

AK5 Panel Busbar System Application Information

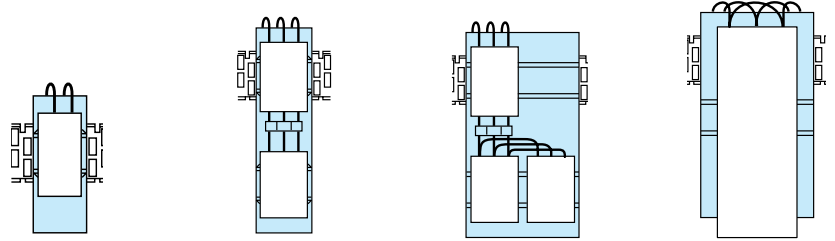


		AK5PA231	AK5PA232	AK5PA232S	AK5PA532
Mounting Plate with Tap-off	Width in mm	54	54	108	108
	Height in mm	105	190	190	190
	No. of 18 mm pitches	3	3	6	6
	Rated current	25A	25A	25A	50A

Type of Starter	Number of 18 mm pitches used on the busbar system			
GV Manual Starters				
GV2•01 to •22 (up to 1 side-mount aux block)	3	–	–	–
GV2•01 to •22 (up to 2 side-mount aux block or 1 side-mount trip unit)	4	–	–	–
GV2•01 to •22 (up to 2 side-mount aux block and 1 side-mount trip unit)	5	–	–	–
GV2M32, GV3M01 to M40 (no limit on side-mount aux blocks)	–	–	–	6
GV Manual Starters + Contactor				
GV2•01 to •20 (up to 1 side-mount aux block + LC1D09 to D18 (no side-mount blocks))	–	3	–	–
GV2•01 to •20 (up to 2 side-mount aux block or 1 side-mount trip unit) + LC1D09 to D18 (up to 2 LA8D*** block)	–	4	–	–
GV2•01 to •20 (up to 2 side-mount aux block and 1 side-mount trip unit) + LC1D09 to D18 (up to 2 LA8D*** block)	–	5	–	–
GV2•01 to •22 (up to 2 side-mount aux block or 1 side-mount trip unit) + LC1D09 to D18 (up to 2 LA8D*** block)◆	–	4	–	–
GV2•01 to •22 (up to 2 side-mount aux block and 1 side-mount trip unit) + LC1D09 to D18 (up to 2 LA8D*** block)◆	–	5	–	–
GV3M01 to M40 (with or without GV1** aux) + LC1D09 to D32 (no LA8 aux) Mounted side by side	–	–	–	7
GV3M01 to M40 with GV1** + LC1D09 to D32 (with up to 1 LA8 aux) Mounted side by side	–	–	–	8
GV Manual Starters + Reversing Contactor				
GV2•01 to •20 (no limit on GV aux blocks) + LC2D09 to D18 (no side-mount blocks)	–	–	6	–
GV2•01 to •20 (no limit on GV aux blocks) + LC2D09 to D18 (up to 1 LA8D*** block)	–	–	7	–
GV2•01 to •20 (no limit on GV aux blocks) + LC2D09 to D18 (up to 2 LA8D*** blocks)	–	–	8	–
GV2•01 to •22 (no limit on GV aux blocks) + LC2D25 to D32 (no side-mount blocks)◆	–	–	7	–
GV2•01 to •22 (no limit on GV aux blocks) + LC2D25 to D32 (up to 1 LA8D*** block)◆	–	–	8	–
GV2•01 to •22 (no limit on GV aux blocks) + LC2D25 to D32 (up to 2 LA8D*** blocks)◆	–	–	9	–

◆ Applications up to 25A only.





		AK5PA231	AK5PA232	AK5PA232S	AK5PA532
Mounting Plate with Tap-off	Width in mm	54	54	108	108
	Height in mm	105	190	190	190
	No. of 18 mm pitches	3	3	6	6
	Rated current	25A	25A	25A	50A

Type of Starter	Number of 18 mm pitches used on the busbar system			
Integral 18 Starter				
LD1LB030 (no add-on blocks)	3	–	–	–
LD1LB030 (up to 2 LA1LB add-on blocks)	4	–	–	–
LD1LB030 (up to 3 LA1LB add-on blocks)	5	–	–	–
Integral 32® Starter				
LD4LC030 (no aux blocks)	4 ◆■	–	–	6
LD4LC030 (up to 2 LA1LC aux blocks)▲	5 ◆■	–	–	6
LD4LC030 (up to 3 LA1LC aux blocks)▲	6 ◆■	–	–	6
LD4LC030 (up to 4 LA1LC aux blocks)▲	7 ◆■	–	–	7
LD4LC030 (with 1 LA1LC01• aux block and 1 reset module LA1LC052•, and up to 1 LA1LC030 aux block)	7◆■	–	–	7
LD4LC030 (with 1 LA1LC01• aux block and 1 reset module LA1LC052•, and up to 2 LA1LC030 aux block)	8 ◆■	–	–	8
Reversing Integral 18 Starter				
LD5LB130	–	–	6	–
LD5LB130 with up to 2 LA1LB add-on blocks	–	–	7	–
LD5LB130 with up to 3 LA1LB add-on blocks	–	–	8	–

◆ Applications up to 25 A only.

■ Using AK5PE17 extension plate in combination with AK5PA231 mounting plate.

▲ Auxiliary block LA1LC010 counts as two normal auxiliary blocks. (It is twice the width of the other LA1LC blocks.)

Maximum Number of Components per Busbar System

For combinations of components not shown, refer to table on pages 42-43 to determine spacing required.

Mounting Plate	Used With	AK5 Bus-bar					
		JB143	JB144	JB145	JB146	JB149	JB1410
AK5PA231	Integral 18	4	6	8	10	16	18
	Integral 18 + 1 aux block	3	5	7	9	15	17
	Integral 18 + 2 aux block	3	4	6	7	12	14
	Integral 18 + 3 aux block	2	4	5	6	10	12
	GV2 + up to 1 side-mount aux block	4	6	8	10	16	18
	GV2 + up to 2 side-mount aux block <i>or</i> 1 side-mount trip unit	3	5	6	8	13	15
	GV2 + up to 2 side-mount aux block <i>and</i> 1 side-mount trip unit	2	4	5	6	10	12
AK5PA231 + AK5PE17◆	Integral 32 (no aux blocks) ◆ ■	3	4	6	8	13	14
	Integral 32 (1 aux block) ◆ ■	2	4	5	6	10	12
	Integral 32 (2 aux blocks) ◆ ■	2	3	4	5	9	10
	Integral 32 (3 aux blocks) ◆ ■	2	3	4	5	8	9
	Integral 32 (4 aux blocks) ◆ ■	1	2	3	4	7	8
	Integral 32 (with 1 LA1LC01• aux block and 1 reset module LA1LC052) ◆	1	2	3	4	7	8
AK5PA532	GV3 (no limit on side-mount aux blocks)	2	3	4	5	8	9
	Integral 32 (up to 3 aux blocks)	2	3	4	5	8	9
	Integral 32 (4 aux blocks)	1	2	3	4	7	8
	Integral 32 (with 1 LA1LC01• aux block and 1 reset module LA1LC052) ◆	1	2	3	4	7	8
AK5PA232 ▲	GV2 + LC1D09 to D18 (no aux blocks)	4	6	8	10	16	18
	GV2 + LC1D09 to D18 (up to 1 LA8D*** block)	3	5	7	9	15	16
	GV2 + LC1D09 to D18 (up to 2 LA8D*** blocks)	3	4	6	7	12	13
	GV2 + LC1D25 to D32 (up to 1 LA8D*** block) ◆	3	4	6	7	12	14
	GV2 + LC1D25 to D32 (up to 2 LA8D*** block) ◆	2	4	5	6	10	12
AK5PA232S▲	GV2 + LC2D09 to D18 (no side-mount blocks)	2	3	4	5	8	9
	GV2 + LC2D09 to D18 (up to 1 LA8D*** block)	1	2	3	4	7	8
	GV2 + LC2D09 to D18 (up to 2 LA8D*** blocks)	1	2	3	4	6	7
	GV2 + LC2D25 to D32 (no side-mount blocks) ◆	1	2	3	4	6	7
	GV2 + LC2D25 to D32 (up to 1 LA8D*** block) ◆	1	2	3	3	6	6
	GV2 + LC2D25 to D32 (up to 2 LA8D*** block) ◆	1	2	2	3	5	6

■ Auxiliary block LA1LC010 counts as two normal auxiliary blocks. (It is twice the width of the other LA1LC blocks).

◆ Applications up to 25 A only.

▲ For installations using a GV plus a contactor mounted one above the other, follow the steps below for determining the maximum number of devices per busbar:

1. Determine how many GVs could be installed from the AK5PA231 section above. Be sure to properly select the number of side mounted auxiliaries that will be used.
2. Determine how many contactors could be installed from the AK5PA232 (for non-reversing contactors) or AK5PA232S (for reversing contactors) section above. Be sure to properly select the number of side mounted auxiliaries that will be used.
3. Choose the smaller of the two numbers from step 1 and 2.



160 Ampere Three Phase Busbar System



AK5JB143

Total number of 18 mm "Pitches"	Maximum number of tap-offs or mounting plates			Busbar length		Catalog Number
	36 mm (3 phase) Tap-Offs	Std (54 mm) mounting Plate	Double-width (108 mm) mounting plate	in	mm	
12	6	4	2	13.39	344	AK5JB143
18	9	6	3	17.64	452	AK5JB144
24	12	8	4	21.85	560	AK5JB145
30	15	10	5	26.05	668	AK5JB146
48	24	16	8	38.69	992	AK5JB149
54	27	18	9	42.90	1100	AK5JB1410

Mounting Rail

Must be used for mounting plate tap-offs.



AM1DL201

Description	Material	Depth (mm)	Length (mm)	Catalog Number
75 mm Omega Rail	2 mm steel with 10 microns of zinc chromate	15	2000	AM1DL201

Bus Tap-Offs

Plugs into busbar for wiring to a separately mounted device.



AK5PC33

	Width		Rated Current	Wire Length		Sold in Lots of	Catalog Number
	(mm)	(in)		(mm)	(in)		
	36	1.42	16 A	200	7.87	6	AK5PC13
	36	1.42	32 A	250	9.84	6	AK5PC33
	36	1.42	32 A	1000	39.37	6	AK5PC33L

Mounting Plate Tap-Offs

Combines a bus tap-off with a prefabricated mounting plate for convenient mounting of contactors, GV manual starters, and Integral self-protected starters.



AK5PA232S

Application (See page 44 for mounting restrictions)	Width (mm)	Height (mm)	Number of DIN rails required	Number of 18 mm spaces	Rated Current	Catalog Number
GV2 Manual Starter Integral 18 Starter	54	105	1	3	25 A	AK5PA231
GV2 + Contactor	54	190	2 ▲	3	25 A	AK5PA232
GV2 + Reversing Contactor Reversing Integral 18	108	190	2 ▲	6	25 A	AK5PA232S
Integral 32 Starter GV3 + LC1D Contactor (mounted side by side)	108	190	1	6	50 A	AK5PA532

▲ Mounting plate tap-offs with 2 DIN rails include a 25 A rated prefabricated connector for easily wiring the top component to the bottom component.



AK5PA231



AK5PA532

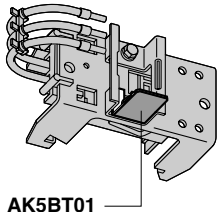
Extension Plate

Used to support wider components. Bolts onto standard width plate, after having removed the DIN rail.



AK5PE17

Application	Attach mounting plate	Width (mm)	Height (mm)	Number of DIN rails	Number of 18 mm spaces required	Catalog Number
Integral 32 (for applications less than 25 A)	AK5PA231	71	105	1	4	AK5PE17
GV2 + Contactor (with or without side-mounted auxiliaries)	AK5PA232	71	190	2	4	AK5PE27



AK5BT01

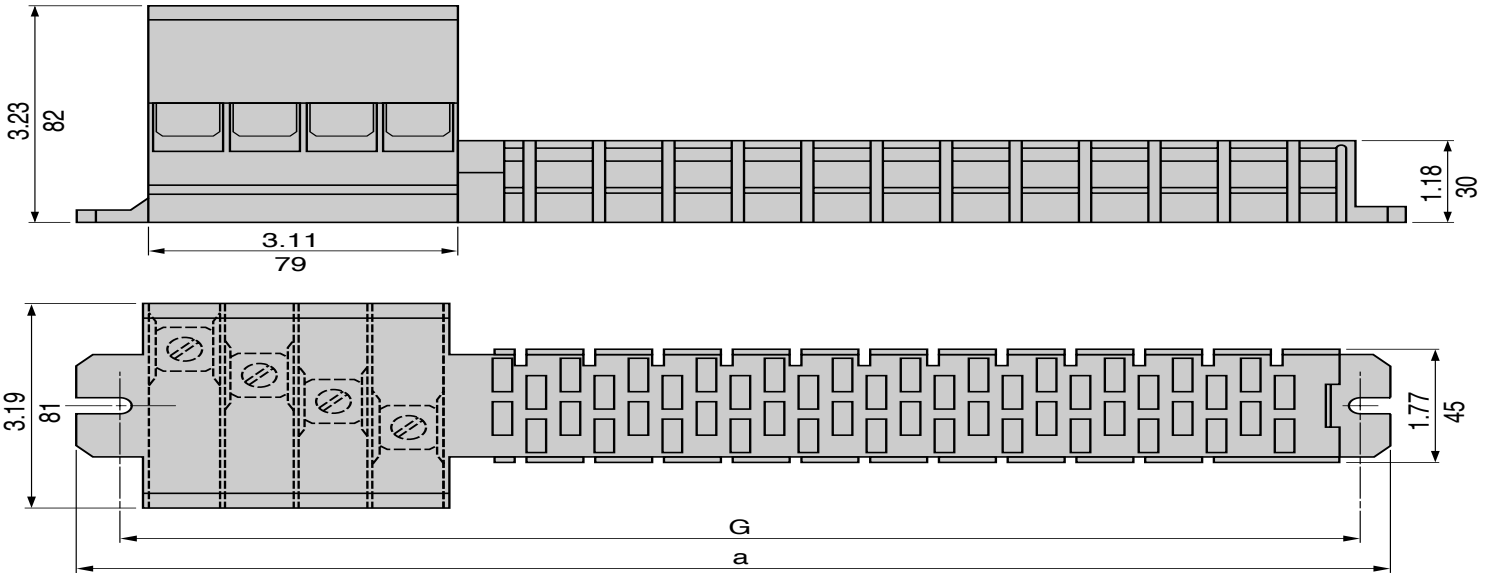
Side Stop

Used to secure components on mounting plates when AK5 busbar is mounted vertically.

Description	Sold in lots of	Catalog Number
Metal side stop clip	4	AK5BT01



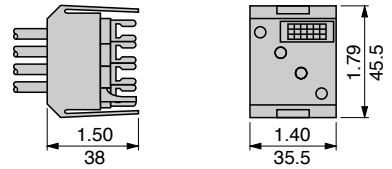
Busbar system AK5JB ●●●



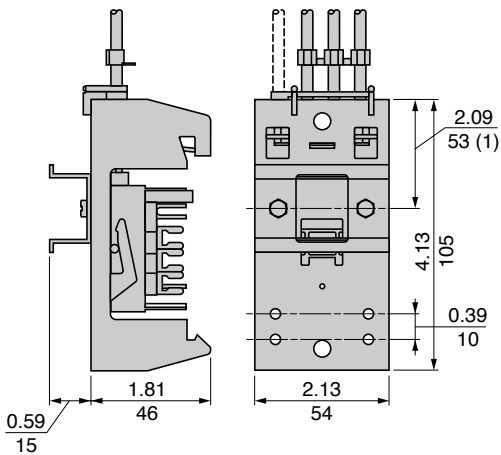
AK5	a	G	No. of
	in (mm)	in (mm)	18 mm points
JB143	13.54 (344)	12.99 (330)	12
JB144	17.80 (452)	17.24 (438)	18
JB145	22.05 (560)	21.50 (546)	24
JB146	26.30 (668)	25.75 (654)	30
JB149	39.06 (992)	38.50 (978)	48
JB1410	43.31 (1100)	42.76 (1086)	54

Dual Dimensions inches
mm

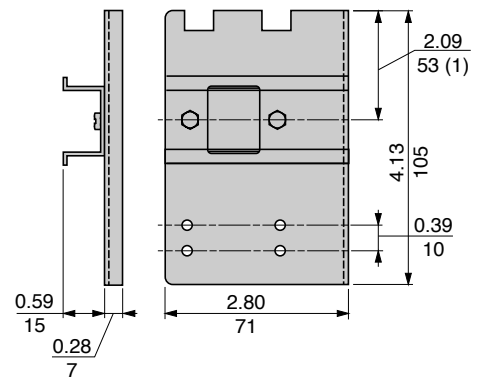
AK5PC33
AK5PC33L
AK5PC13



Mounting plates incorporating tap-offs 25 A AK5PA231



Single width extension plates AK5PE17



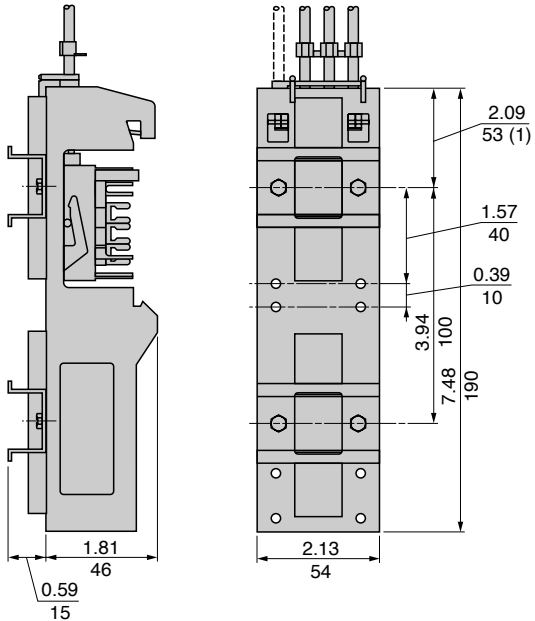
◆ Can be fixed at 1.69 in. (43 mm).



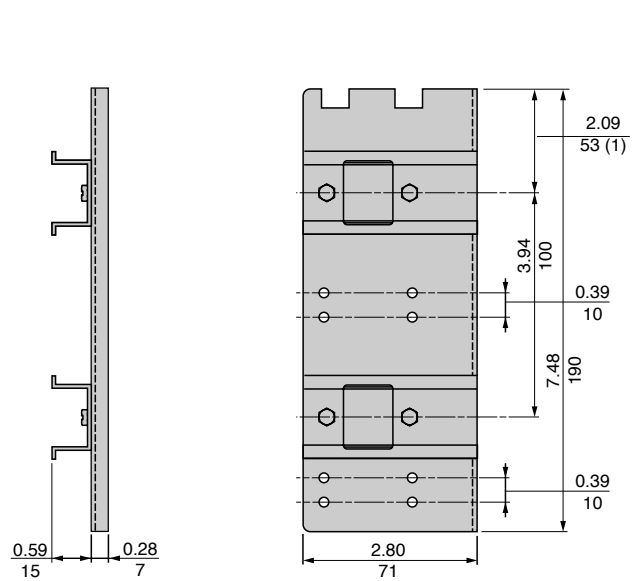
AK5 Panel Busbar System Dimensions



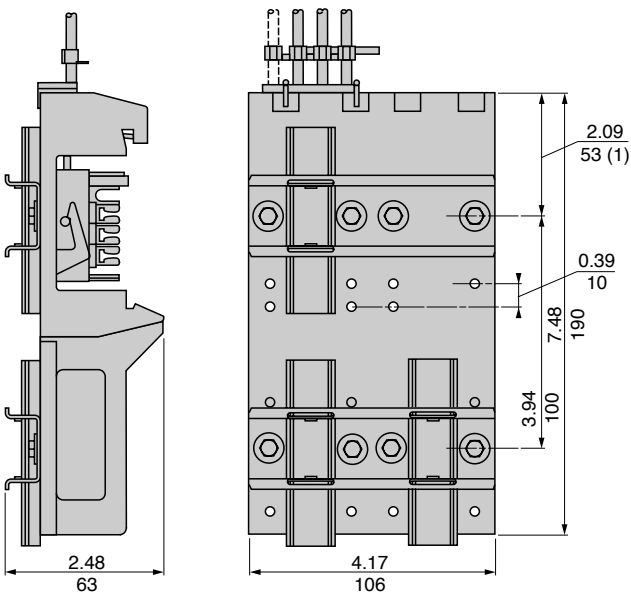
Mounting plates incorporating tap-offs
AK5PA232



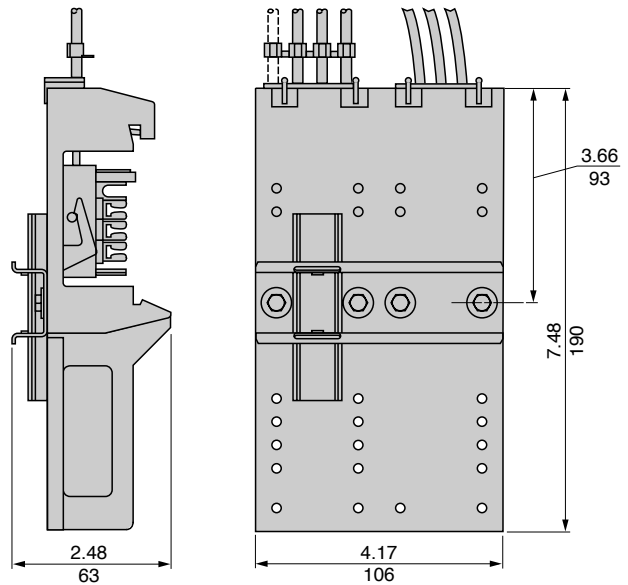
Double width extension plate
AK5PE27



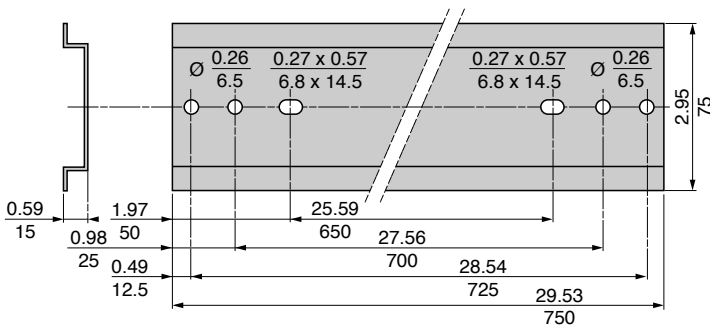
Mounting plates incorporating tap-off
AK5PA232S



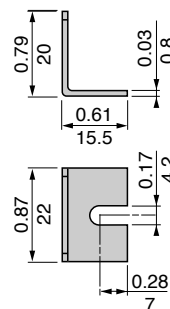
AK5PA532



Mounting rails AM1DL201 (length 2000 undrilled)
AM1DL2017



Side stop
AK5BT01



◆ Can be fixed at 1.69 in. (43 mm).

Dual Dimensions inches/mm



Type 2 Coordinated Starters

IEC Standard 947-4-1 defines Type 2 Coordination as a level of protection which assures that a motor starter will be suitable for further use following a short circuit, although small tack welds can easily be broken. Device should be replaced during regular maintenance. Proper combination of GV manual motor starters with LC1D contactors can yield a Type 2 Coordinated installation. Refer to the table below for selection.

Three Phase HP Rating			Manual Starter	Contactor	Max. Available Fault Current (kA)
200 V	230 V	460 V			
-	-	-	GV2P02	LC1D09	50
-	-	-	GV2P03	LC1D09	50
-	-	-	GV2P04	LC1D09	50
-	-	0.5	GV2P05	LC1D09	50
-	-	0.75	GV2P06	LC1D09	50
0.5	0.5	1	GV2P07	LC1D09	50
0.75	1	2	GV2P08	LC1D09	50
1.5	1.5	3	GV2P10	LC1D09	50
2	3	5	GV2P14	LC1D09	50
3	3	10	GV2P16	LC1D18	10♦
5	5	10	GV2P20	LC1D18	10♦
5	7.5	15	GV2P21	LC1D25	6♦
5	7.5	15	GV2P22	LC1D25	6♦
10	10	30	GV3M40	LC1D40	8
20	20	40	GV3M63	LC1D80	8

♦With use of additional GV1L3 current limiter, available fault current may be increased to 50 kA.

Fuse and Circuit Breaker Selection for Group Motor Installations.

Selecting the proper upstream short circuit protection for Group Motor installations can sometimes be a confusing process. Specific National Electric Code rules must be applied for Group Motor installations. The examples below illustrate the most common applications of GV manual starters with upstream short circuit protection in a Group Motor installation. Refer to NEC Section 430-53 C and D for proper conductor ampacity selection.

Two examples are shown below:

Example 1:

8 motors with the sizes shown below are installed on a conveying system. Choose the correct GV manual starter and the proper size short circuit protection for this application. The user prefers time-delay fuses to circuit breakers.

<u>Motor Qty</u>	<u>HP</u>	<u>Voltage</u>	<u>FLA</u>
1	5	460	7.6
2	3	460	4.8
5	2	460	3.4

One GV2M14, two GV2M10, and five GV2M08 manual starters would be selected for this group motor installation.

Per N.E.C. section 430-52 & -53 and N.E.C. table 430-152, the time-delay fuse must be sized as follows:

$$175\% \text{ FLA for largest motor + sum of FLAs for all other motors}$$

$$\Rightarrow (1.75 \times 7.6) + (2 \times 4.8) + (5 \times 3.4) = 39.9 \text{ A}$$

N.E.C. 430-52 allows use of the next largest *standard* size fuse — which in this case is 40 A. If nuisance tripping was a problem with this fuse selection, N.E.C. does allow 225% of largest motor FLA to be used in lieu of 175% when calculating the size. In this case, the calculation would be as follows:

$$(2.25 \times 7.6) + (2 \times 4.8) + (5 \times 3.4) = 43.7 \text{ A}$$

The next largest standard size in this case is a 45 A fuse.

Example 2:

10 motors with the sizes shown below are installed on a packaging machine. Choose the proper size circuit breaker for this application.

<u>Motor Qty</u>	<u>HP</u>	<u>Voltage</u>	<u>FLA</u>
2	10	460	14
1	5	460	7.6
2	3	460	4.8
5	2	460	3.4

Per N.E.C. section 430-52 & -53 and N.E.C. table 430-152, the circuit breaker must be sized as follows:

$$250\% \text{ FLA for largest motor + sum of FLAs for all other motors}$$

$$\Rightarrow (2.5 \times 14) + 14 + 7.6 + (2 \times 4.8) + (5 \times 3.4) = 83.2 \text{ A}$$

The next largest standard size circuit breaker is 90 A.

If nuisance tripping is a problem, N.E.C. allows 400% of largest motor FLA to be used in lieu of 250% when calculating the circuit breaker size. For this case:

$$(4.0 \times 14) + 14 + 7.6 + (2 \times 4.8) + (5 \times 3.4) = 104.2 \text{ A}$$


The next largest standard size in this case is a 110 A circuit breaker.



NOTES:

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